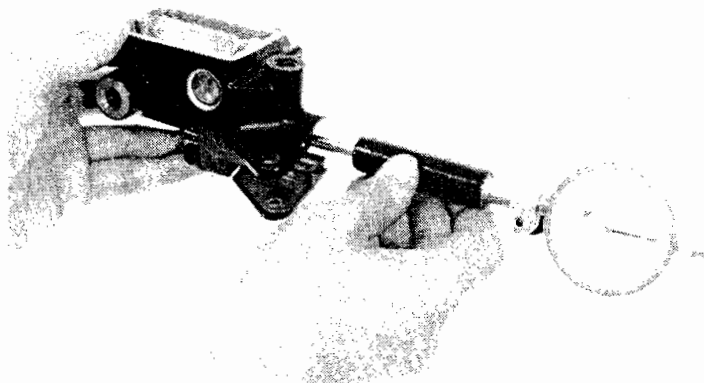


**MASTER CYLINDER I.D. INSPECTION**

Measure the master cylinder I.D.  
Check the master cylinder for scores, scratches or nicks.

**SERVICE LIMIT: 14.06 mm (0.553 in)**

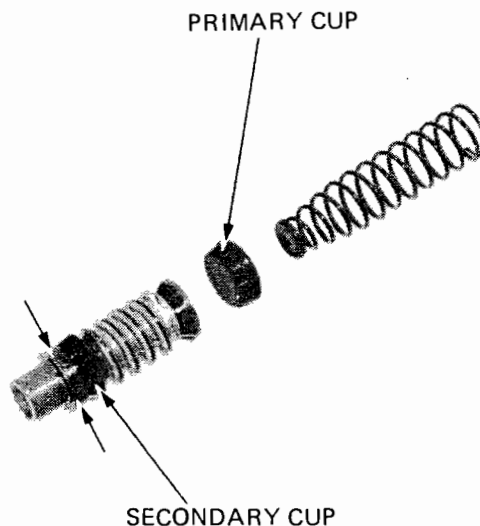


**MASTER PISTON O.D. INSPECTION**

Measure the master piston O.D.

**SERVICE LIMIT: 13.94 mm (0.549 in)**

Check the primary and secondary cups for damage before assembly.



**ASSEMBLY**

**CAUTION**

*Handle the master piston, spring, primary cup and secondary cup as a set.*

Coat primary cup and master piston with clean brake fluid before assembly.  
Install the spring, primary cup and piston.

**CAUTION**

*When installing the cups, do not allow the lips to turn inside out.*

Install the snap ring making sure it is seated firmly in the groove. Then install the boot and push rod.  
Install the clutch switch, if it was removed.

