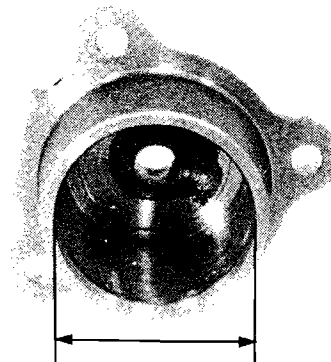




CYLINDER I.D. INSPECTION

Check the slave cylinder for scoring or scratches. Measure the inside diameter of the cylinder bore.

SERVICE LIMIT: 38.18 mm (1.503 in)

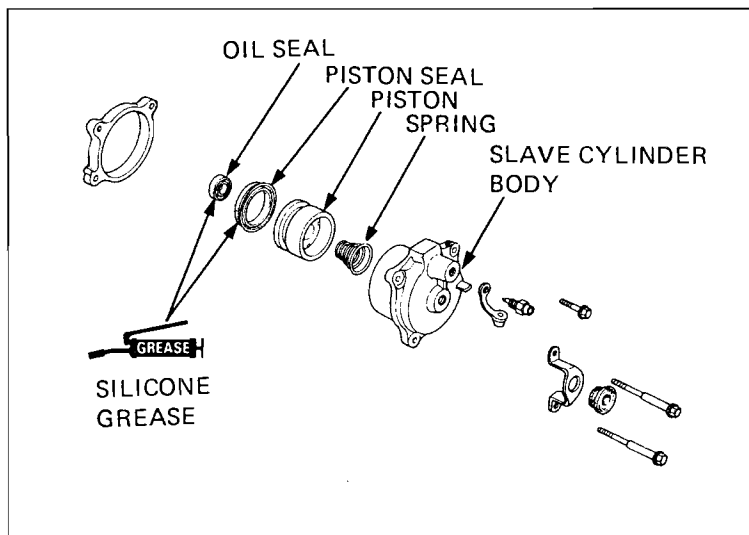


ASSEMBLY

Assemble the slave cylinder in the reverse order of disassembly. The oil seals must be replaced with new ones whenever they have been removed.

Lubricate the piston and piston seal with a medium grade of Hi-Temperature silicone grease or brake fluid before assembly.

Be certain the piston seal is seated in the piston groove. Place the piston in the cylinder with the seal end facing out.



Install the insulator and slave cylinder. Connect the clutch hose with the oil bolt and the two sealing washers.

**TORQUE: 25–35 N·m
(2.5–3.5 kg·m, 18–25 ft·lb)**

Make sure that the sealing washers are in good condition.

Install the engine oil pipe with the oil bolts and two sealing washers for each bolt after making sure that the sealing washers are in good condition.

Fill the clutch fluid reservoir and bleed the clutch system (Page 8-4).

Install the left crankcase rear cover.

Fill the crankcase with the recommended oil (Page 2-3).

