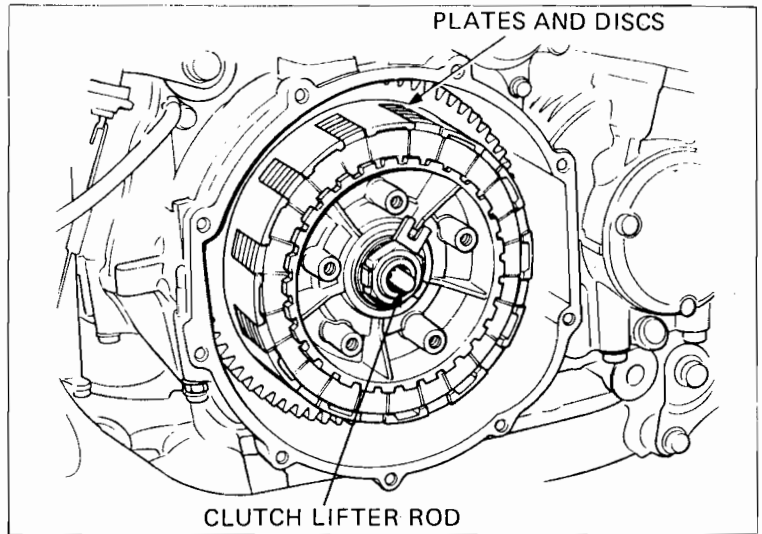




Remove the clutch lifter rod, clutch discs and plates.

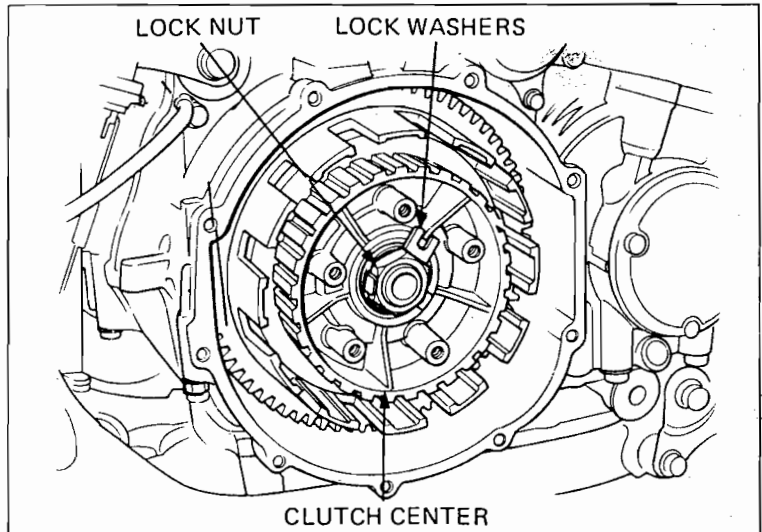


Shift the transmission into 6th gear.  
Temporarily install the brake pedal.  
Depress the brake pedal and remove the clutch lock nut and lock washers.

**NOTE**

If the engine is out of the frame, hold the output shaft with a shaft holder 07923-6890101.

Remove the clutch center.



Remove the right crankshaft cover and turn the crankshaft until the No. 4 piston is at bottom dead center.  
Remove the clutch outer guide and clutch outer.

