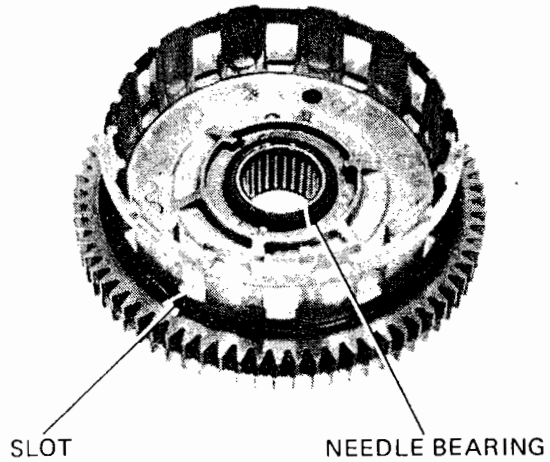




CLUTCH OUTER

Check the slots in the clutch outer for nicks, cuts or indentations made by the friction discs.

Check the clutch outer needle bearing for damage or excessive play.



CLUTCH ASSEMBLY

Set the No. 4 piston at bottom dead center by rotating the crankshaft.

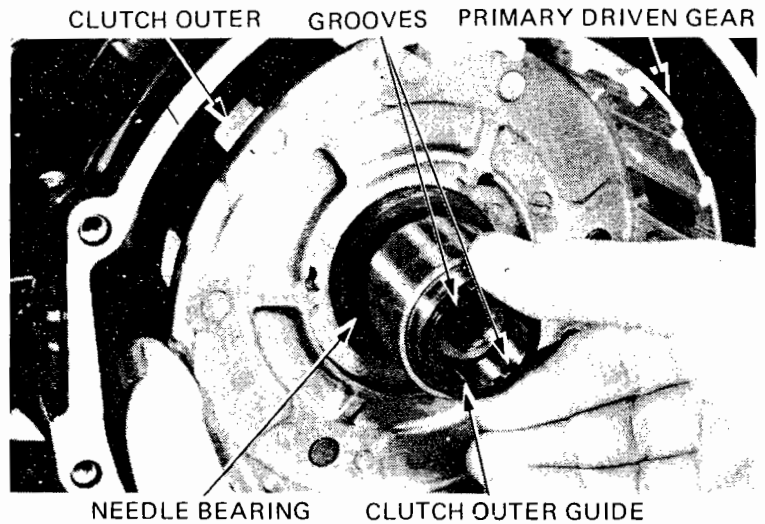
Install the clutch outer over the mainshaft and engage the primary driven gear on the clutch outer with the primary drive gear.

Install the needle bearing and clutch outer guide.

NOTE

Face the grooves in the clutch outer out.

Turn the oil pump driven gear and align the drive pins on the oil pump drive gear with the holes in the clutch outer.



Install the lock washer with the dished side facing the inside, and install the tongued washer and lock nut.

