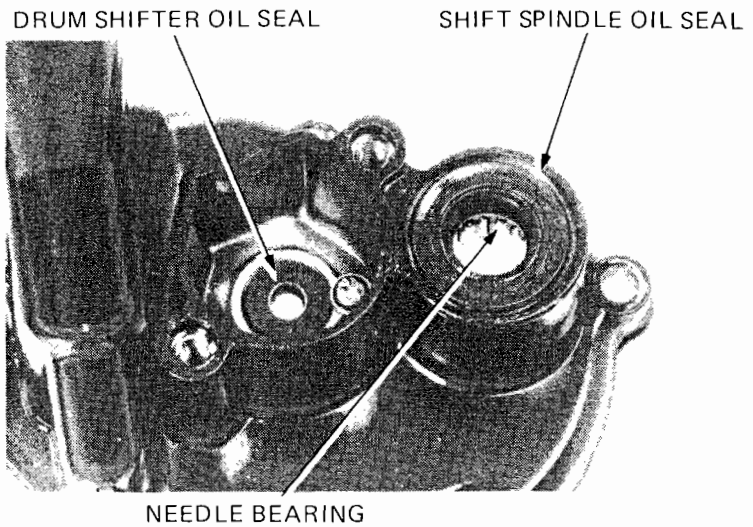


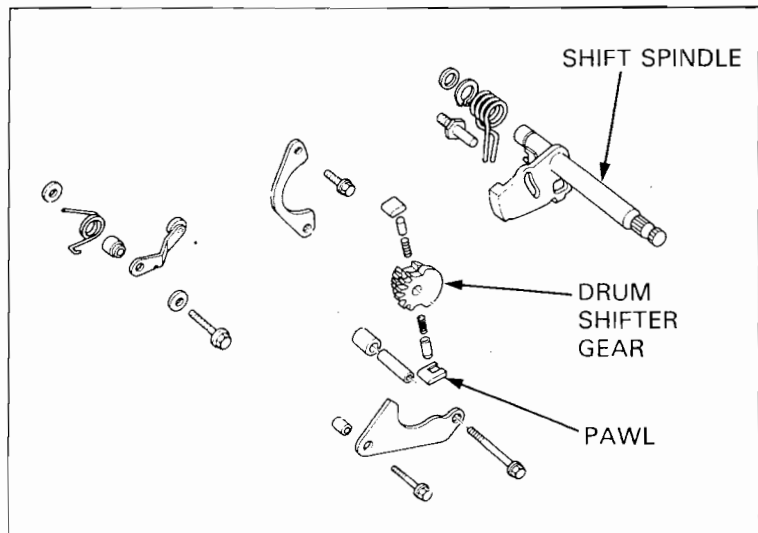


**INSPECTION**

Check the shift spindle needle bearing and oil seals for wear or damage and replace if necessary.



Check the gear on the shift spindle for wear or damage.  
Check the drum shifter gear for wear or damage.  
Check the drum shifter pawls, plungers and springs for wear, weakness or damage.



**ASSEMBLY**

Install the drum stopper arm, collar and spring onto the crankcase with the washer and bolt.

