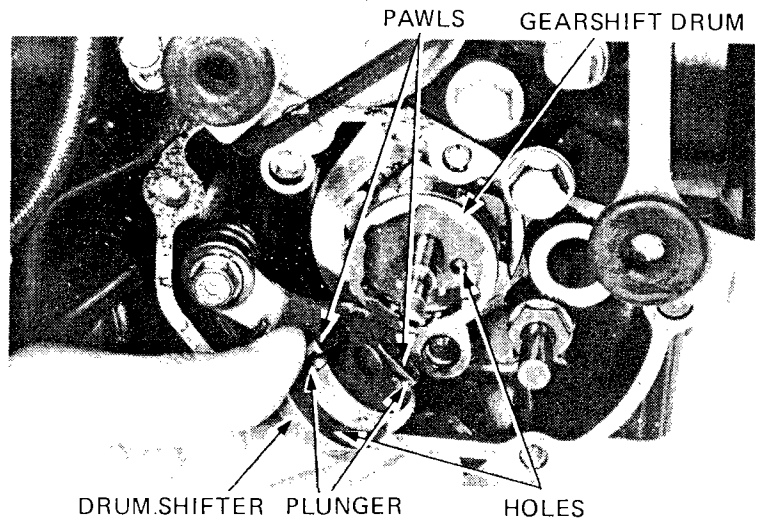


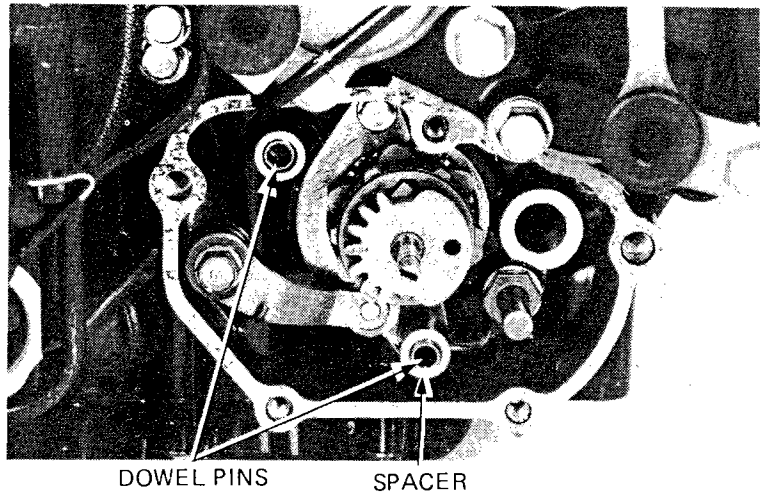


Install the plunger springs, plungers and pawls onto the drum shifter as shown.

Install the drum shifter assembly into the gear shift drum by aligning the holes in the drum and shifter.



Install the dowel pins and spacer.



Install the guide plate and tighten it with the two bolts.

Install the spindle return spring and thrust washer onto the gearshift spindle.

Align the hole in the drum shifter with the hole in the spindle and install the spindle assembly.

