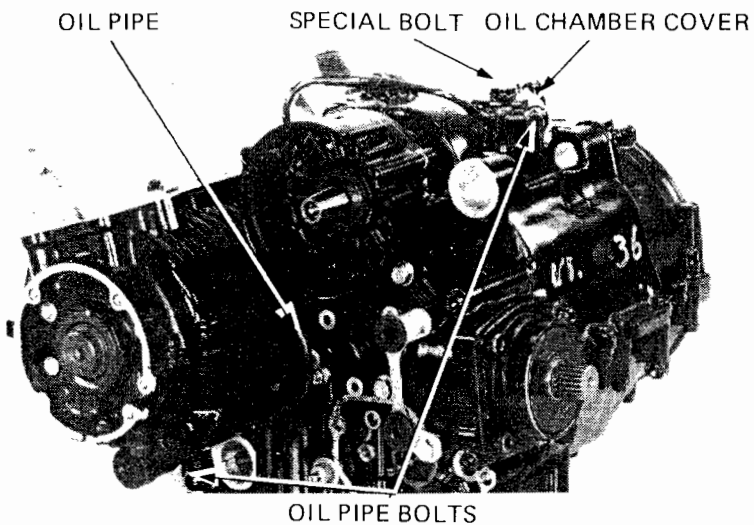


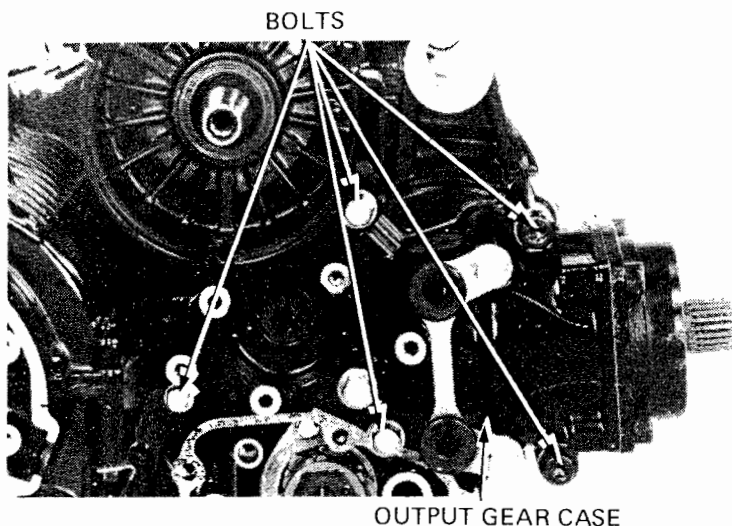


### CRANKCASE DISASSEMBLY

Remove the engine from the frame (Section 5).  
Remove the necessary parts before disassembling the crankcase (Page 10-1).  
Remove the oil pipe bolts and the oil pipe from the crankcase.  
Remove the special bolt and remove the oil chamber cover.



Remove the bolts attaching the output gear case to the crankcase.



Remove the four upper crankcase bolts.

