

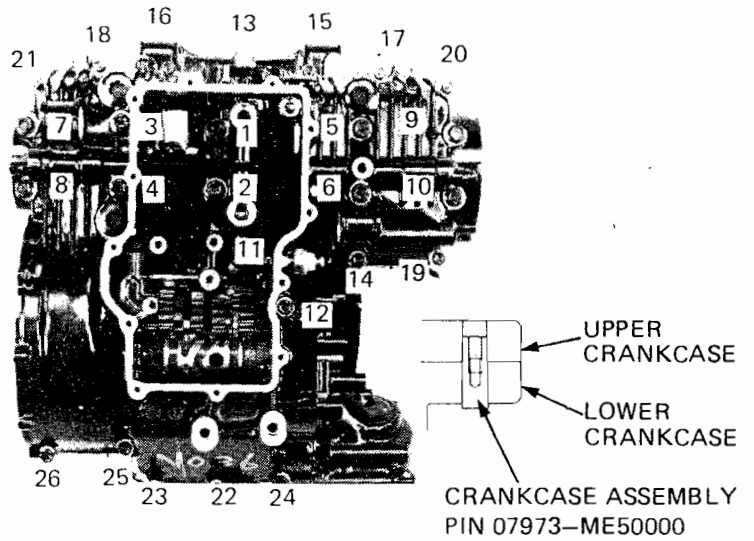


Apply molybdenum disulfide grease to the crankcase bolts threads and under the bolt heads. Tighten the lower crankcase bolts in the sequence shown in 2-3 steps.

TORQUE:

- 8 mm Bolt: 21-25 N·m
(2.1-2.5 kg-m, 15-18 ft-lb)
- 6 mm Bolt: 10-14 N·m
(1.0-1.4 kg-m, 7-10 ft-lb)

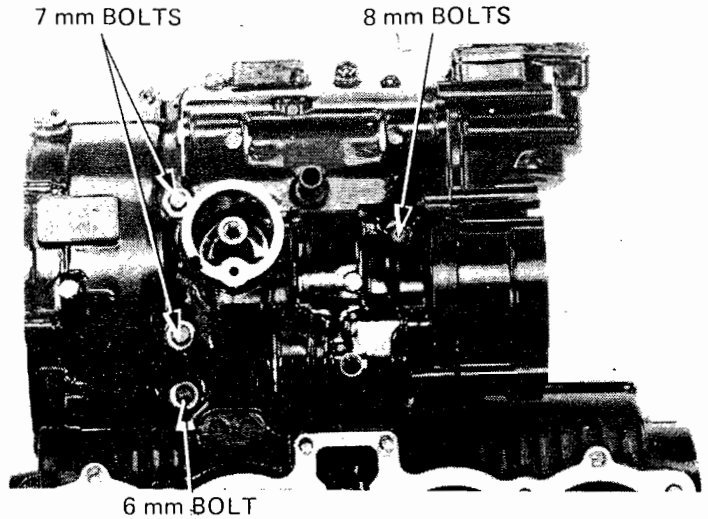
Drive the crankcase assembly pins out of the crankcase.



Turn the crankcase upright and tighten the upper crankcase bolts.

TORQUE:

- 8 mm Bolt: 21-25 N·m
(2.1-2.5 kg-m, 15-18 ft-lb)
- 7 mm Bolt: 15-19 N·m
(1.5-1.9 kg-m, 11-14 ft-lb)
- 6 mm Bolt: 10-14 N·m
(1.0-1.4 kg-m, 7-10 ft-lb)



Tighten the output gear case mounting bolts.

TORQUE:

- 8 mm Bolts: 21-25 N·m
(2.1-2.5 kg-m, 15-18 ft-lb)
- 6 mm Bolt: 10-14 N·m
(1.0-1.4 kg-m, 7-10 ft-lb)

