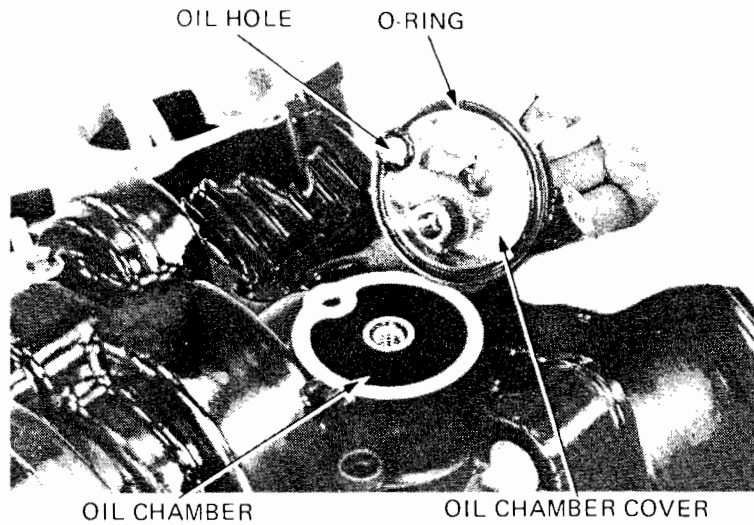




Clean the oil hole in the oil chamber cover with compressed air.
Make sure the O-ring on the oil chamber cover is in good condition and install the cover onto the upper crankcase.



Tighten the oil chamber cover special bolt.

TORQUE: 16–20 N·m
(1.6–2.0 kg·m, 12–15 ft·lb)

Clean the oil pipe and oil pipe bolts with compressed air to clean the holes.

Make sure the oil pipe sealing washers are in good condition.

Install the oil pipe with the oil pipe bolts and two sealing washers for each bolt.

TORQUE: 16–20 N·m
(1.6–2.0 kg·m, 12–14 ft·lb)

Install the removed parts according to the corresponding sections (Page 10-1).
Install the engine (Section 5).

