

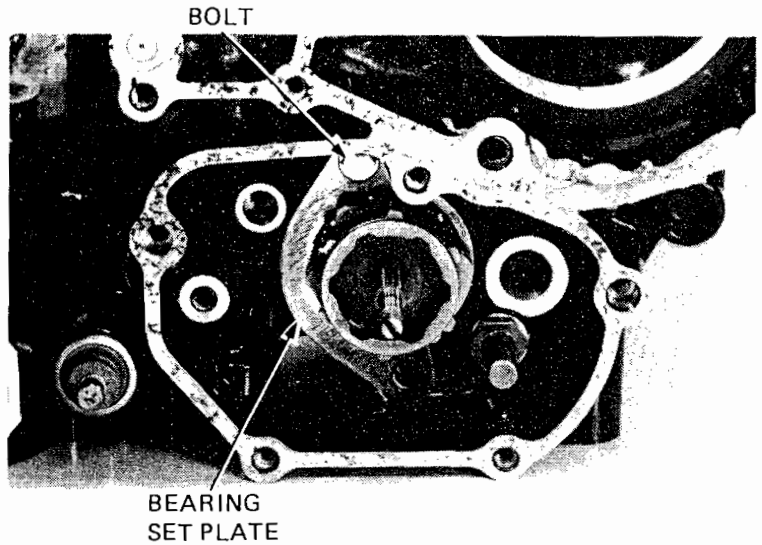


INSTALLATION

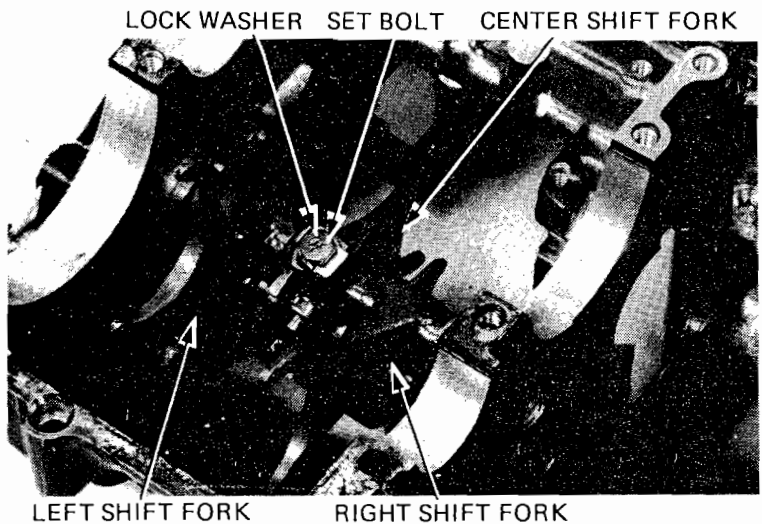
Install the shift drum into the lower crankcase.
Install the bearing set plate with the bolt.

NOTE

Do not tighten the bolt at this time. Tighten the bolt after installing the dowel pin (Page 9-7).



Install the shift forks and shift fork shaft.
Align the set bolt holes in the fork shaft and center shift fork and tighten the center shift fork with the lock washer and set bolt.
Bend up the lock washer tabs up against the bolt head.
Assemble the crankcase (Page 10-4).



TRANSMISSION

DISASSEMBLY

Remove the required parts (Page 10-1) and separate the crankcase (Page 10-2).
Measure the backlash of each gear.

SERVICE LIMIT:

- 1st, 2nd, 3rd: 0.20 mm (0.008 in)
- 4th, 5th, 6th: 0.18 mm (0.007 in)

