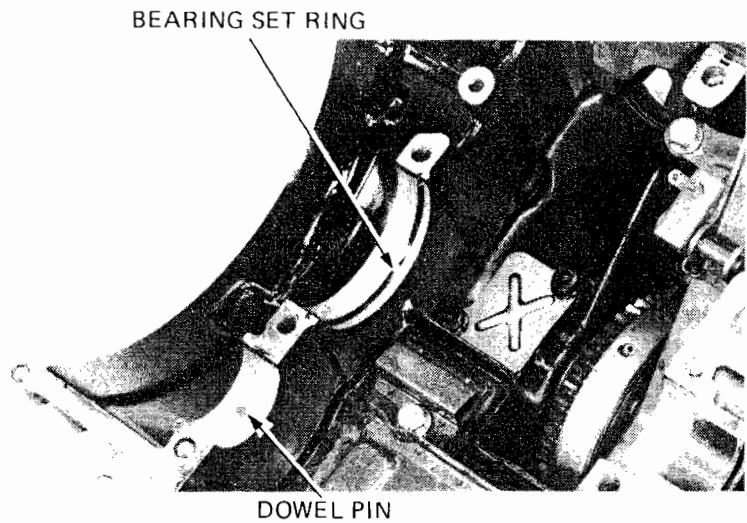


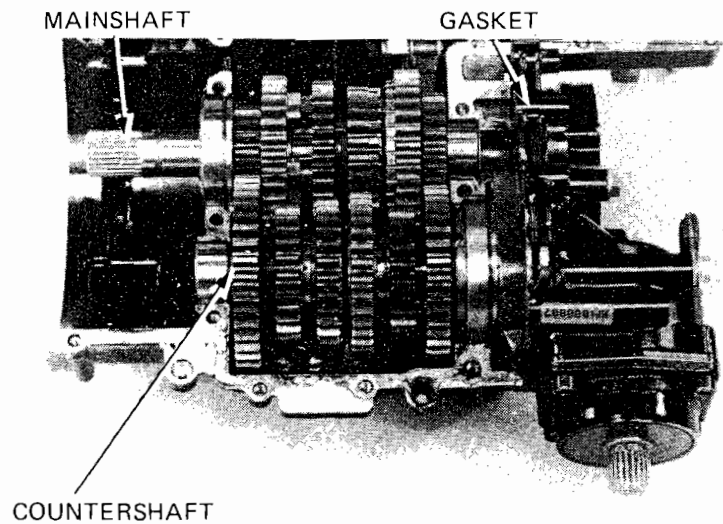


INSTALLATION

Install the bearing set ring and dowel pin into the upper crankcase.



Install the mainshaft aligning the bearing groove with the bearing set ring.
Install a new gasket onto the output gear case mounting surface.
Install the countershaft assembly.



Align the hole in the needle bearing with the dowel pin by aligning the marks on the needle bearing with the crankcase mating surface.

Assemble the crankcase (Section 10).

