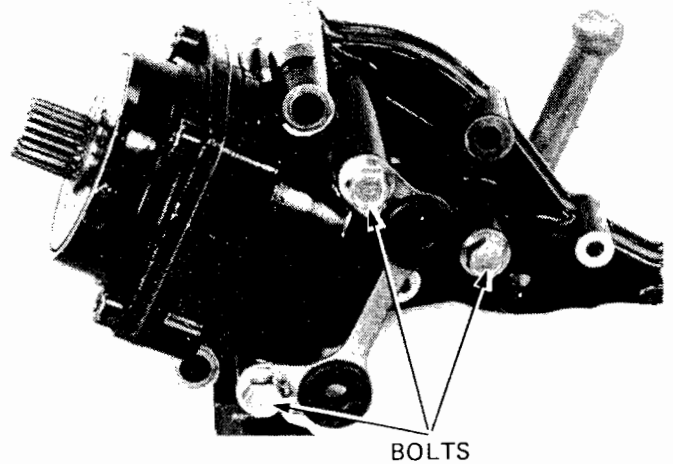




Apply oil to the threads of the mounting bolts and tighten them to the specified torque.

TORQUE: 30–34 N·m
(3.0–3.4 kg·m, 22–25 ft·lb)



Place the output gear case in a vise with soft jaws, being careful not to distort it.

Set a shaft holder on the output driven gear shaft wedging it to lock the shaft.

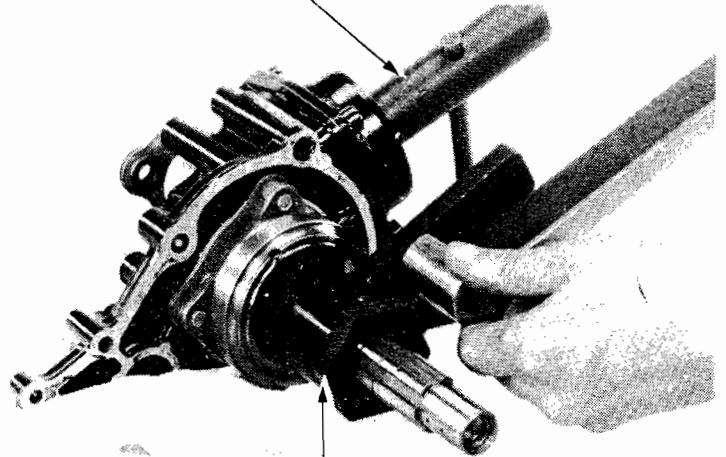
Apply engine oil to the countershaft and the new lock nut threads.

Tighten the lock nut to specified torque.

TORQUE: 70–80 N·m
(7.0–8.0 kg·m, 51–58 ft·lb)

Torque wrench scale reading:
64–73 N·m (6.4–7.3 kg·m, 46–53 ft·lb)

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LOCK NUT WRENCH, 30/64 mm
07916–MB00000

Stake the lock nut into the countershaft hole.

