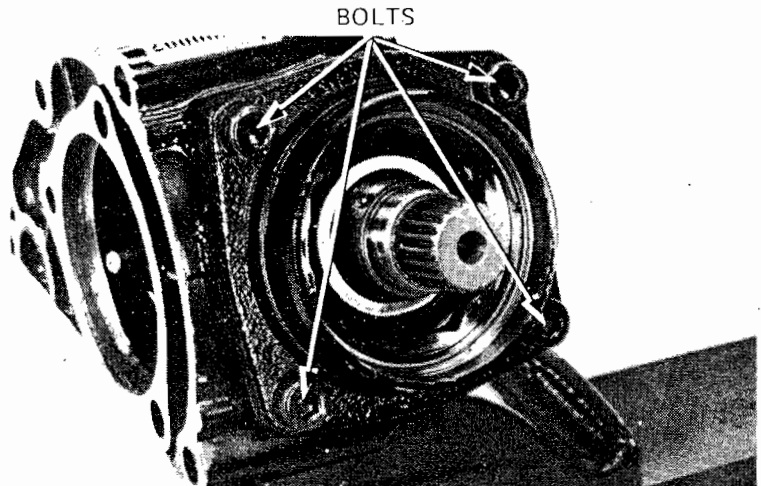




Apply engine oil to the bolt threads and tighten the bolts to the specified torque.

TORQUE: 30–34 N·m
(3.0–3.4 kg·m, 22–25 ft·lb)



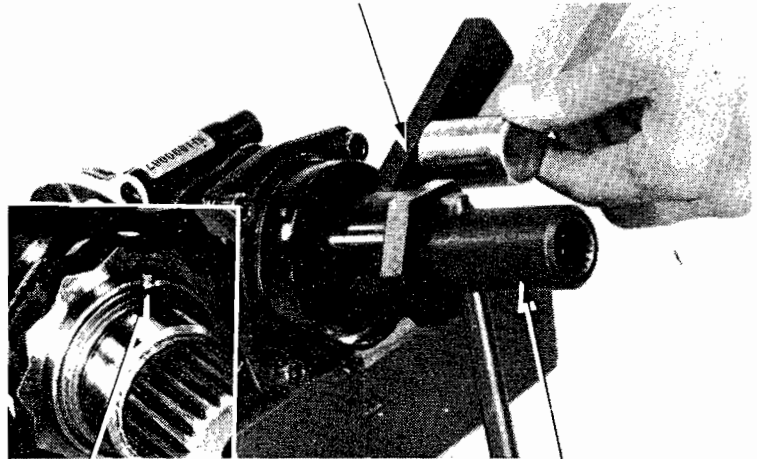
Tighten the lock nut to specified torque.

TORQUE: 70–80 N·m
(7.0–8.0 kg·m, 51–58 ft·lb)

Torque wrench scale reading:
64–73 N·m (6.4–7.3 kg·m, 46–53 ft·lb)

Stake the new lock nut into the hole in the output driven gear shaft.

LOCK NUT WRENCH, 30/64 mm 07916–MB00000



STAKE

SHAFT HOLDER 07923–6890101

Install a new oil seal with special tool 07947–3710200.

OIL SEAL

