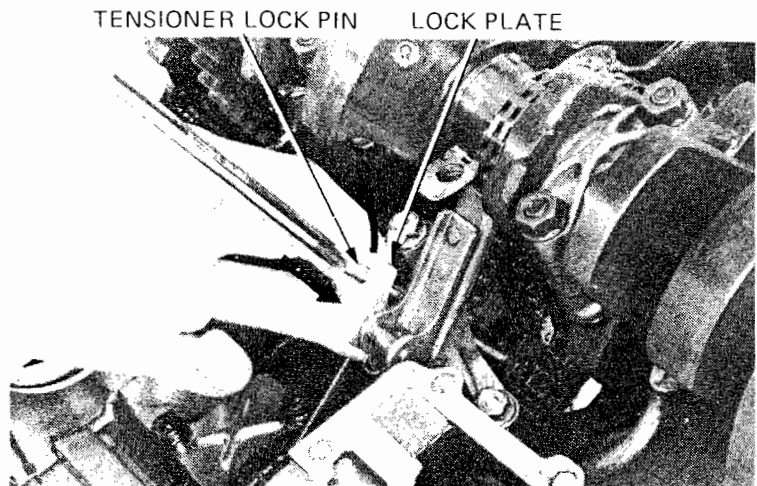


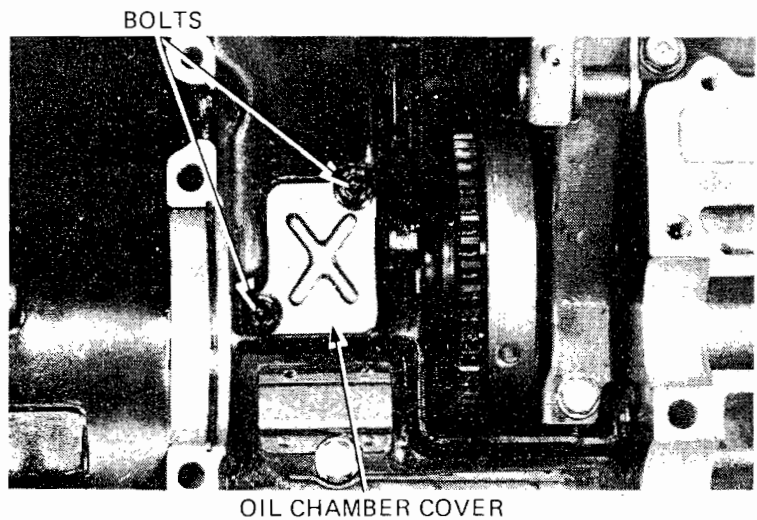
STARTER CLUTCH/ALTERNATOR SHAFT

Remove the required parts (Page 10-1) and separate the crankcase (Page 10-2).

Loosen the alternator drive chain by pushing the tensioner lock pin and pulling the lock plate up as shown.



Remove the two oil chamber cover bolts and the cover.



Temporarily install the alternator rotor (Page 18-6) and hold the rotor with the universal holder. Remove the alternator shaft nut.

