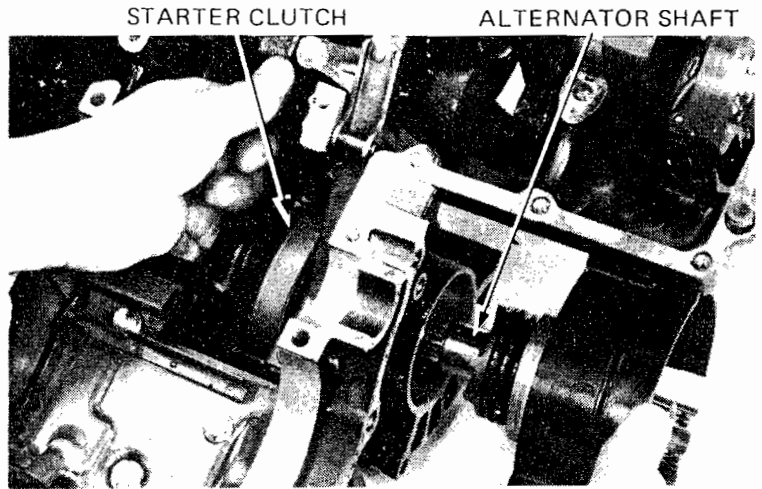




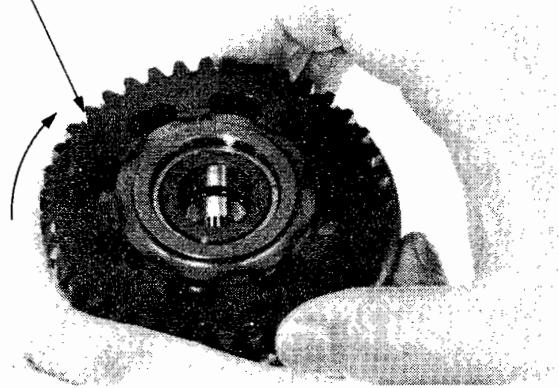
Remove the alternator shaft, alternator driven sprocket and starter clutch.



**STARTER CLUTCH DISASSEMBLY/  
INSPECTION**

Check the starter clutch for smooth operation by turning the starter driven gear. The starter driven gear should turn clockwise freely and should not turn counterclockwise.

STARTER DRIVEN GEAR



Remove the starter driven gear, needle bearing and collar. Check the driven gear, needle bearing and collar for excessive or abnormal wear, or damage.

STARTER DRIVEN GEAR

NEEDLE BEARING

