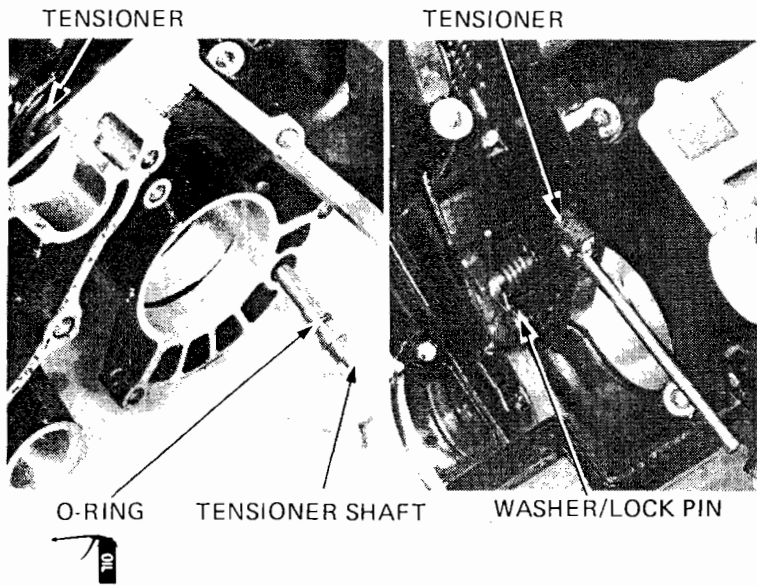
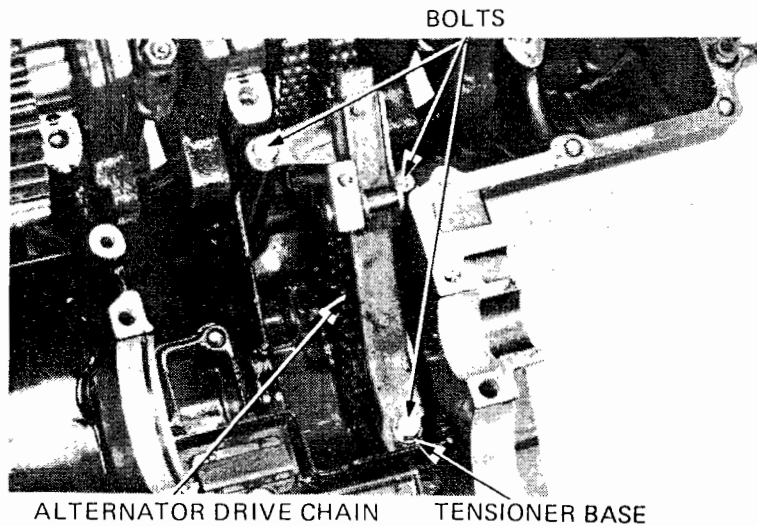




Trace the tensioner into the crankcase.
Install a new O-ring in the groove of the tensioner shaft and apply oil to the O-ring.
Insert the shaft through the crankcase into the tensioner.
Install the washer and lock pin.



Apply a locking agent to the tensioner base bolt threads.
Position the alternator drive chain over the tensioner and install the tensioner base with the three bolts.
Push the tensioner lock pin down while pulling the lock plate up to loosen the tensioner.



ALTERNATOR SHAFT ASSEMBLY

Install a new bearing into the alternator case.

