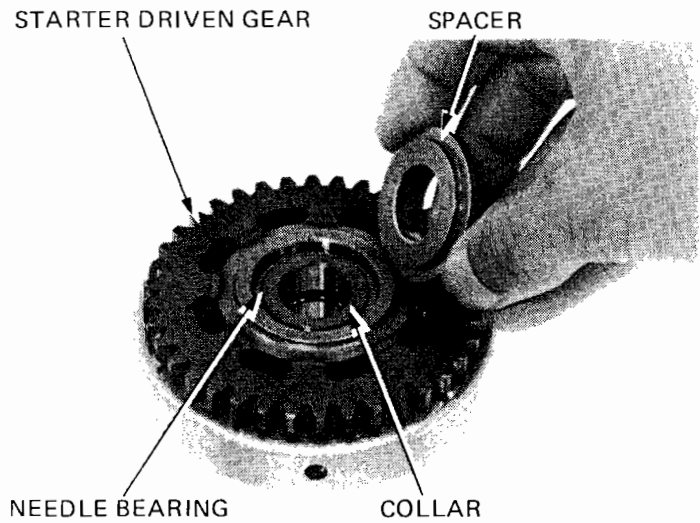




Install the collar, needle bearing, starter driven gear and spacer into the starter clutch.

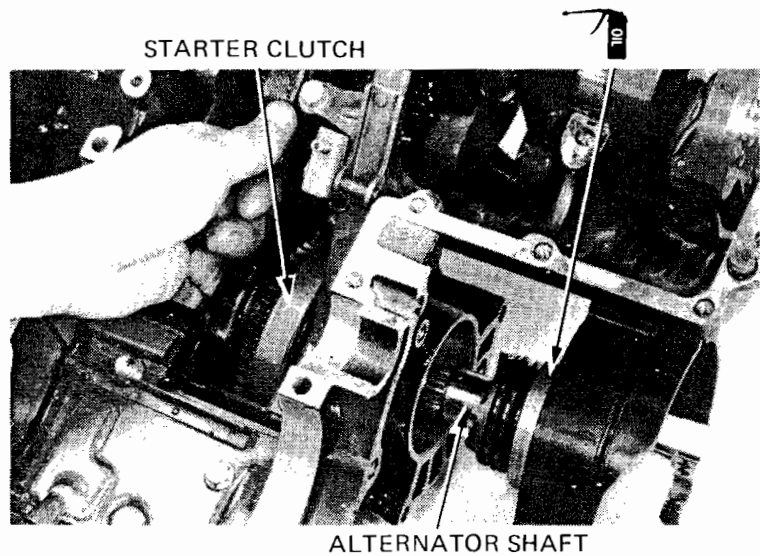


STARTER CLUTCH/ALTERNATOR SHAFT INSTALLATION

Place the alternator drive chain over the alternator driven sprocket.

Position the starter clutch assembly into the crankcase.

Apply engine oil to the alternator case O-ring and insert the alternator shaft into the alternator driven sprocket and starter clutch through the crankcase.



Temporarily install the alternator rotor (Page 18-7) and hold the rotor with the universal holder. Tighten the alternator shaft nut.

TORQUE: 30–38 N·m
(3.0–3.8 kg-m, 22–28 ft-lb)

