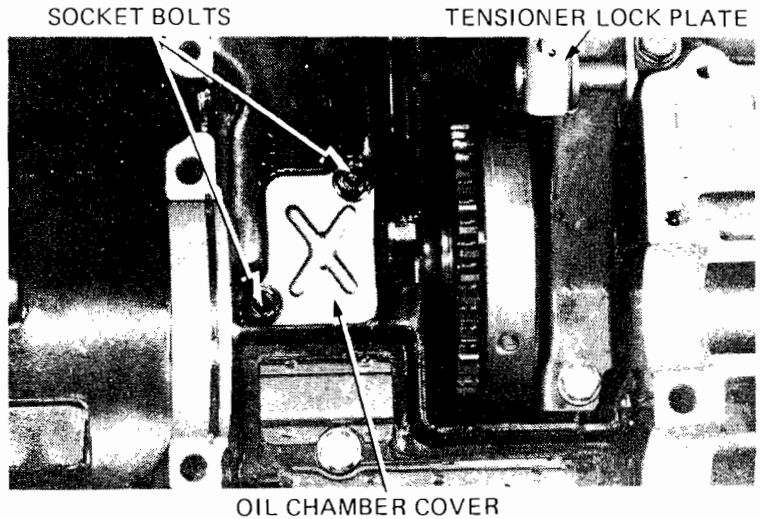




Push the chain tensioner lock plate in to free the tensioner.

Apply locking agent to the socket bolt threads. Install the oil chamber cover with the two socket bolts.

Assemble the crankcase (Page 10-4).



CONNECTING ROD/CRANKSHAFT REMOVAL

Separate the crankcase (Section 10).

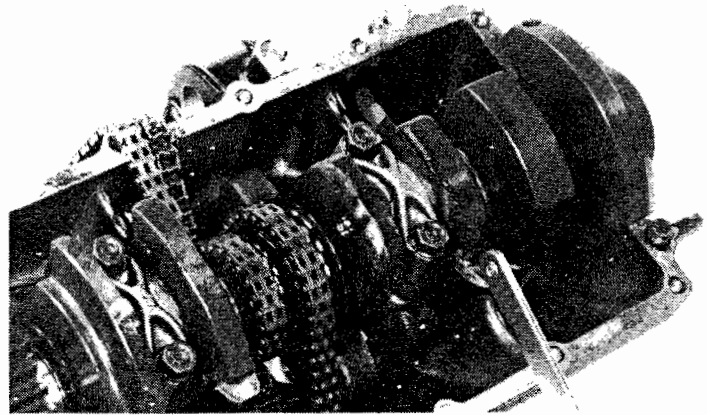
Remove the transmission (Section 11).

Remove the starter clutch and alternator shaft (Page 12-2).

Remove the alternator drive chain tensioner (Page 12-6).

Check the connecting rod side clearance with a feeler gauge.

SERVICE LIMIT: 0.3 mm (0.01 in)



Remove the bearing cap nuts, bearing caps and connecting rods.

Mark the rods, bearings and bearing caps to indicate their cylinder position for correct reassembly.

