



CRANKSHAFT/STARTER CLUTCH

Cross reference the crankpin and connecting rod codes to determine the replacement bearing color.

		CRANKPIN O.D. CODE	
		A	B
CONNECTING ROD I.D. CODE NO.	1	35.992–36.000 mm (1.4170–1.4173 in)	35.984–35.992 mm (1.4161–1.4170 in)
	2	39.000–39.008 mm (1.5354–1.5357 in)	39.008–39.016 mm (1.5357–1.5361 in)
		Yellow	Green
		Green	Brown

BEARING INSERT THICKNESS:

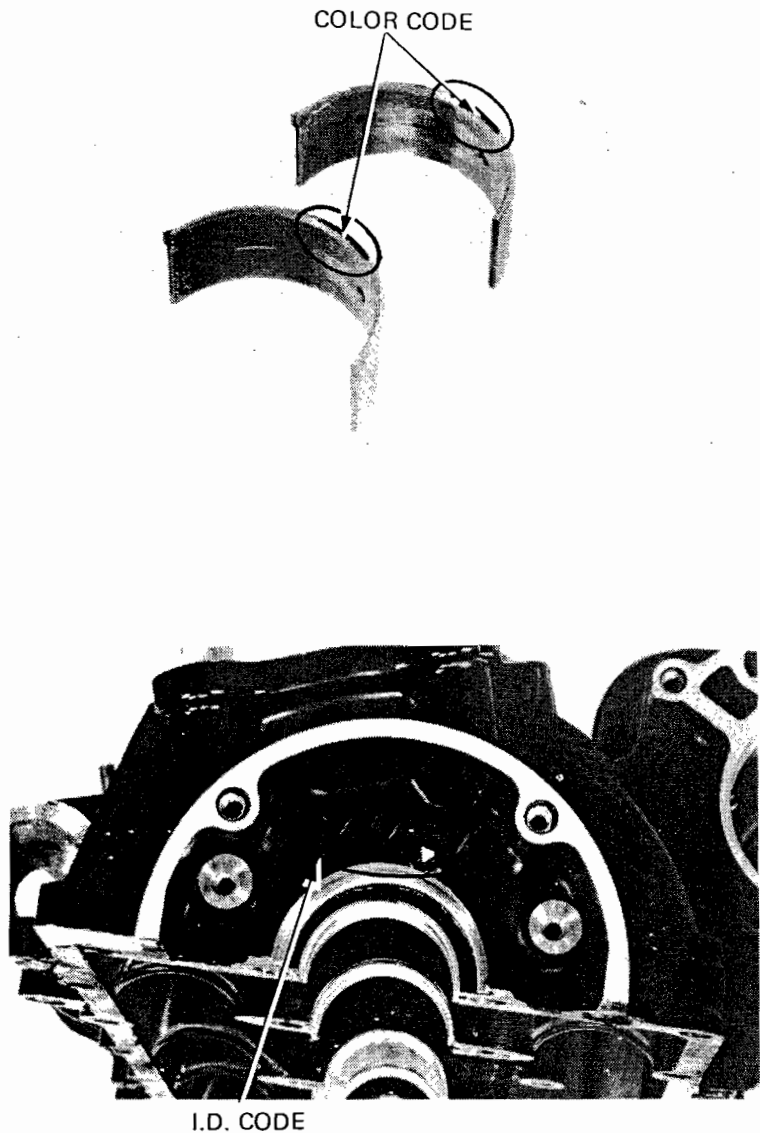
Brown : 1.494–1.498 mm (0.0588–0.0590 in)
 Green : 1.490–1.494 mm (0.0587–0.0588 in)
 Yellow : 1.486–1.490 mm (0.0585–0.0587 in)

IN BEARING

Determine and record crankcase I.D. code letter on the upper crankcase.

NOTE

The letters A or B on the upper crankcase are the codes for the main journal I.D.'s from left-to-right.



Determine and record the corresponding main journal O.D. code numbers (or measure the main journal O.D.).

NOTE

The numbers 1 or 2 on the crank weight are the codes for the main journal O.D.'s from left-to-right.

