



Cross reference the case and journal codes to determine the replacement bearings.

		MAIN JOURNAL O.D. CODE NO.	
		1	2
CRANKCASE I.D. CODE	A	35.992–36.000 mm (1.4170–1.4173 in)	35.984–35.992 mm (1.4161–1.4170 in)
	B	39.000–39.008 mm (1.5354–1.5357 in)	39.008–39.016 mm (1.5357–1.5361 in)
		Pink	Yellow
		Yellow	Green

MAIN BEARING INSERT THICKNESS:

Green : 1.504–1.508 mm (0.0592–0.0594 in)
 Yellow : 1.500–1.504 mm (0.0591–0.0592 in)
 Pink : 1.496–1.500 mm (0.0589–0.0591 in)

CRANKSHAFT/CONNECTING ROD INSTALLATION

Install the main bearings into the upper and lower crankcases.

Apply molybdenum disulfide grease to the upper and lower main bearings.

Install the cam and alternator drive chains over the crankshaft.

Install the crankshaft into the upper crankcase.

COLOR CODES

