

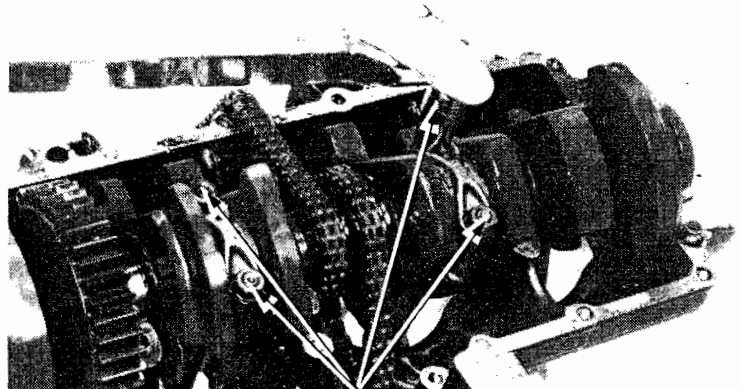


Tighten the connecting rod bearing cap nuts, in 2-3 steps.

TORQUE: 30–34 N·m
(3.0–3.4 kg·m, 22–25 ft·lb)

NOTE

After tightening the nuts, check that the connecting rod moves freely without binding.



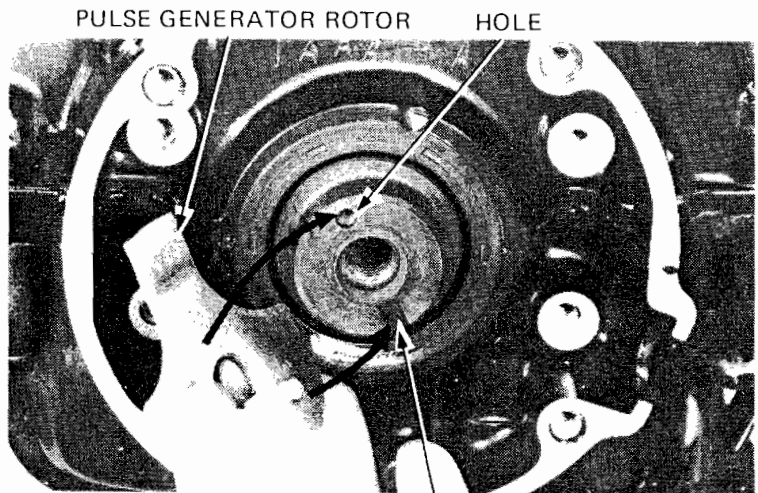
ROD BEARING
CAP NUTS

Install the alternator drive chain tensioner (Page 12-7), starter clutch and alternator shaft (Page 12-10).

If the pulse generator rotor was removed from the crankshaft, align the rotor tip-side boss with the hole in the crankshaft and the other boss with the groove in the crankshaft.

Tighten the rotor bolt to the specified torque.

TORQUE: 30–40 N·m
(3.0–4.0 kg·m, 22–29 ft·lb)



PULSE GENERATOR ROTOR HOLE

GROOVE