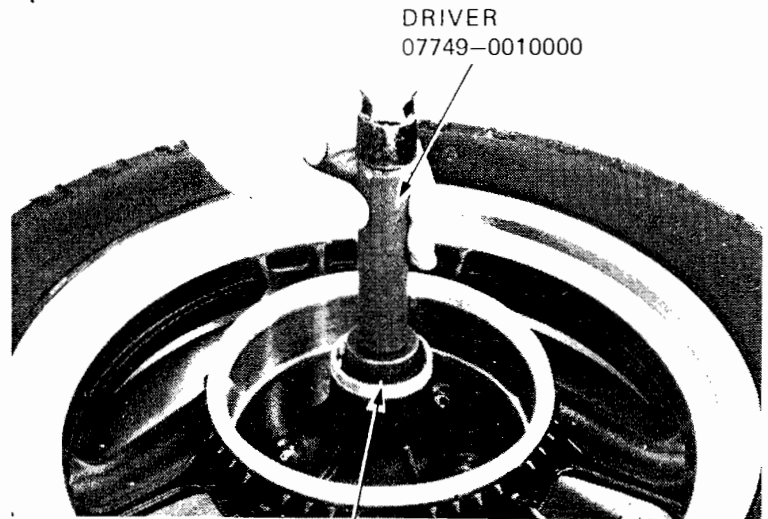




Press the distance collar into place from the left side. Drive the right ball bearing in first, then the left ball bearing.

CAUTION

Drive the bearings in squarely, making sure they are fully seated.



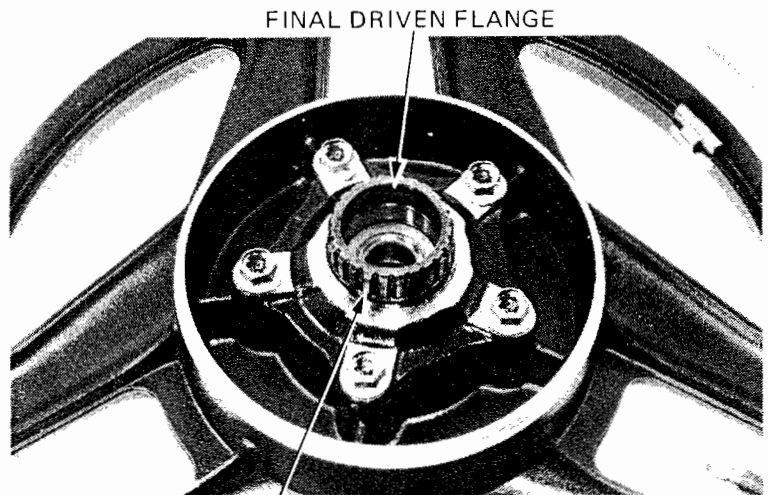
DRIVER
07749-0010000

ATTACHMENT, 42 x 47 mm 07746-0010300
PILOT, 20 mm 07746-0040500

Install the final driven flange onto the rear wheel and tighten the bolts.

TORQUE: 50-60 N·m
(5.0-6.0 kg·m, 36-43 ft·lb)

Install a new O-ring in the groove of the final driven flange.



FINAL DRIVEN FLANGE

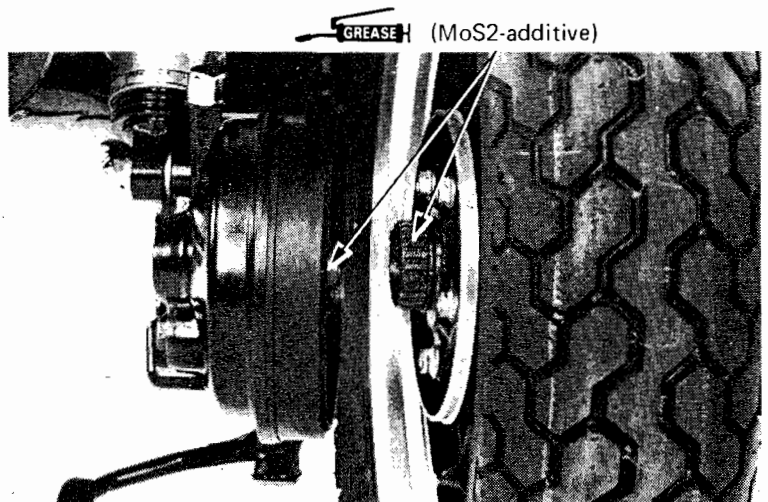
O-RING

INSTALLATION

Apply Multipurpose NLGI No. 2 grease (MoS₂-additive) to the final driven flange and ring gear engagement splines.

Loosen the final gear case attaching nuts to ease axle installation and to assure proper driven flange alignment.

Engage the rear wheel with the final drive case, making sure the splines are correctly aligned.



GREASE (MoS₂-additive)