

4. Assemble the clutch center, the spring washer (tab toward the front), lock washer and lock nut in that order. And torque with a lock nut box wrench (Tool No. 07916-2830000) to **32.5~36.2 ft-lbs (4.5~5.0 kg-m)**. Refer to Fig. 4-10 for the installation of the spring washer.
5. Assemble the four clutch springs and mount in place with the four clutch lifter bolts.
6. Refer to page 183 for clutch adjustment.

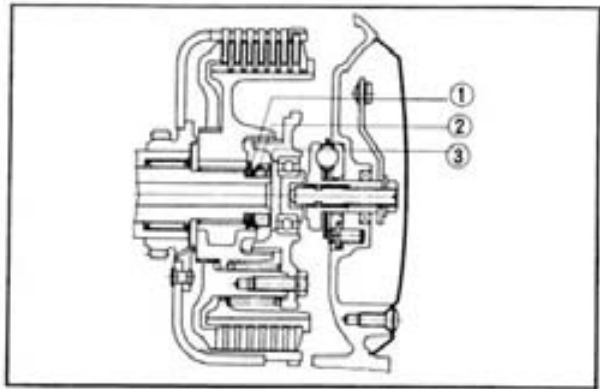


Fig. 4-10 ① Spring washer ② Lock washer ③ Lock nut