



Fig. 5-18 ① Final shaft oil guide  
② Final driven shaft

7. Install the final shaft assembly into the upper crankcase; do not forget the set ring and install the final shaft oil guide (Fig. 5-18).
8. Mount the primary sprocket on the transmission mainshaft assembly and install the complete unit into the upper crankcase.
9. Install the two dowel pins, oil collar and "O" ring in the upper crankcase, apply liquid packing on the mounting flange, and assemble the lower crankcase.  
At this time, all the gears must be in neutral position and the center gear shift fork must be inserted into the M-2/3 gear groove.
10. Install the crankcase in accordance with 3-6 d on page 51~52.
11. Install the camchain tensioner, cylinder and cylinder head by referring to section 3-3 d on page 36-38.