

### C. Lubricating and cleaning

The drive chain is equipped with O-rings. The O-rings can be damaged by steam cleaning, high pressure washers, and certain solvents. Clean the chain with kerosene. Wipe dry and lubricate only with SAE 80 or 90 gear oil. Commercial chain lubricants may contain solvents which could damage the rubber O-rings.

### D. Replacement

The drive chain cannot be replaced by using a drive chain joint tool. Replace using the following procedure.

1. Remove the drive chain case and rear wheel.
2. Loosen the two 10 mm bolts that secure the rear shock absorbers to the rear swing arm.
3. Unscrew the rear fork pivot nut and pull out the rear fork pivot bolt. Remove the rear fork from the frame.

4. Remove the gear change pedal, transmission cover and left crankcase rear cover.

5. Remove the drive sprocket by loosening the 8 mm bolt. Remove the drive chain.

Replacement chain:

DID630DL or designation of RK630SD chain.

6. To install the drive chain, reverse the removal procedure described above.

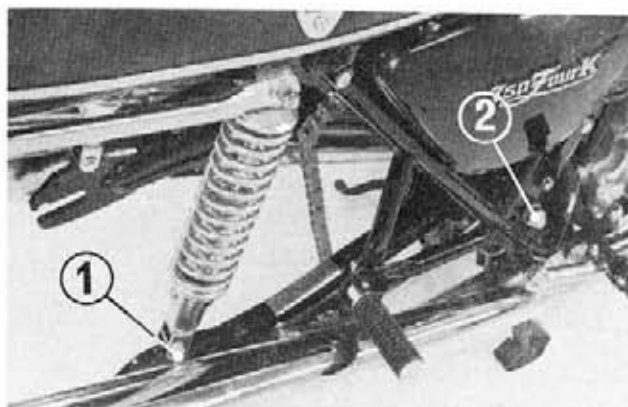


Fig. K7-22 ① 10 mm bolt  
② Rear fork pivot nut

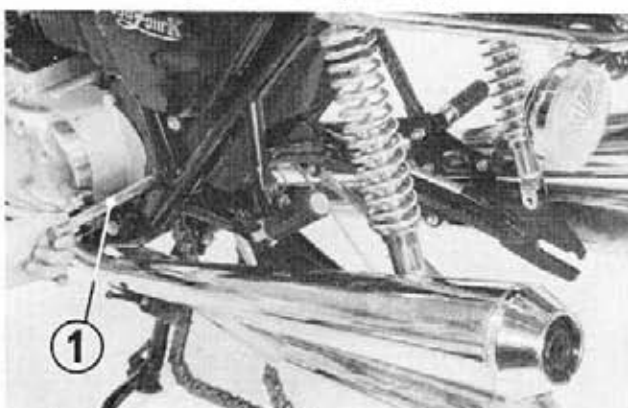


Fig. K7-23 ① Rear fork pivot bolt

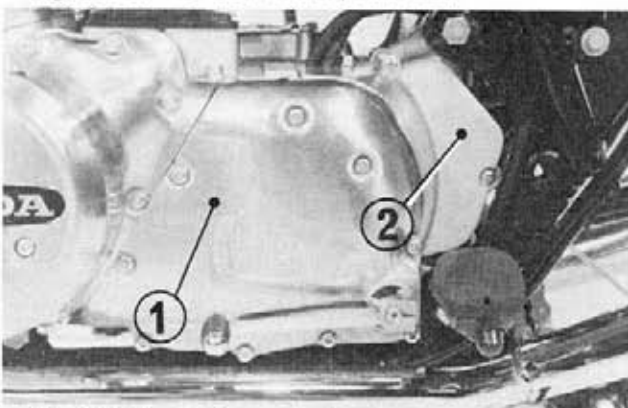


Fig. K7-24 ① Transmission cover  
② Left crankcase rear cover

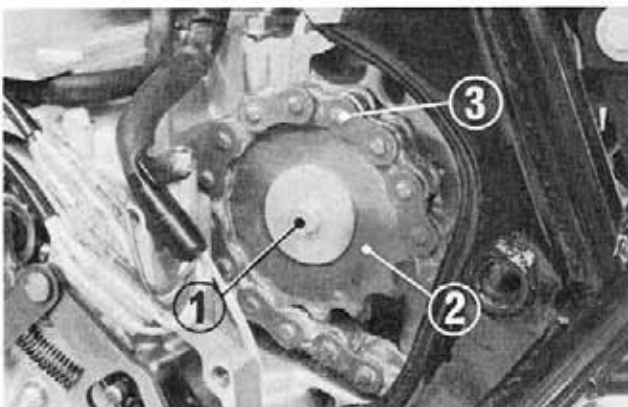


Fig. K7-25 ① 8 mm bolt  
② Drive sprocket  
③ Drive chain