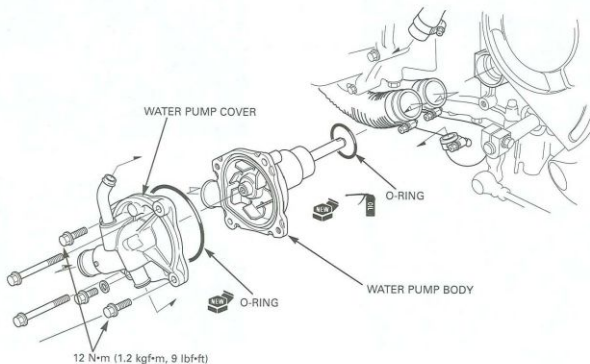
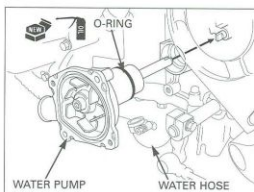


## INSTALLATION



Apply engine oil to a new O-ring and install it onto the stepped portion of the water pump.

Install the water pump into the crankcase while aligning the water pump shaft groove with the oil pump shaft end by turning the water pump impeller.



Install a new O-ring into the groove in the water pump body.  
Connect the water hose.

