

CLUTCH/GEARSHIFT LINKAGE

Apply a locking agent to the threads of the oil pump driven sprocket bolt.
Tighten the driven sprocket bolt to the specified torque.

TORQUE: 15 N·m (1.5 kgf·m, 11 lbf·ft)

Be careful not to bend the ignition pulse generator rotor tangs.

Align the primary drive gear and sub-gear teeth with a screwdriver as shown.

Install the clutch outer.

Be sure the clutch outer sits securely onto the positioning tabs of the oil pump drive sprocket. Rotate the oil pump drive chain while installing the clutch outer to properly seat it.

Make sure that the primary driven gear of the clutch outer is flush with the primary drive sub-gear.
Release the cam chain tensioner (page 8-26).

Install the washer onto the clutch outer.

Install the clutch center.

Install the thrust washer.

Install the lock washer with its "OUTSIDE" mark facing out.

