



## GENERAL INFORMATION

### ALTERNATOR/STARTER CLUTCH

ITEM	Q'TY	DIA	TRQ	REMARKS
Flywheel nut	1	14	74	Apply engine oil.
Starter clutch bolt	6	6	16	Apply locking agent.
Stator mounting bolt	3	6	12	
CKP sensor mounting bolt	2	6	12	Apply locking agent.
Alternator wire guide bolt	1	6	12	Apply locking agent.

### CRANKCASE/CRANKSHAFT/BALANCER

ITEM	Q'TY	DIA	TRQ	REMARKS
Mainshaft bearing setting plate bolt	2	6	12	Apply locking agent.
Push plug bolt	1	6	10	Apply locking agent.
Balancer driven gear lock nut	1	14	64	Apply engine oil.
Balancer nut	1	12	55	Apply engine oil.

### ENGINE UNIT

ITEM	Q'TY	DIA	TRQ	REMARKS
Front engine hanger nut	4	10	34	
Rear engine hanger nut	2	10	54	
Drive sprocket bolt	2	6	12	

### BODY PANELS

ITEM	Q'TY	DIA	TRQ	REMARKS
Rearview mirror lock nut	2	10	34	
Rearview mirror adaptor bolt	2	10	34	
Rear fender A screw	2	4	1.0	
Rear garnish screw	10	4	1.0	
Fuel tank shroud screw	28	4	1.0	
Rear fender B screw	2	4	1.0	
Taillight mounting bolt	2	6	7.5	
Taillight side cover screw	4	4	1.0	
Battery box bolt	3	6	7.0	
Rear master cylinder mounting bolt	2	6	12	

### SIDESTAND

ITEM	Q'TY	DIA	TRQ	REMARKS
Sidestand pivot bolt	1	10	10	
Sidestand pivot nut	1	10	39	U-nut

### EXHAUST PIPE/MUFFLER

ITEM	Q'TY	DIA	TRQ	REMARKS
Exhaust pipe joint nut	2	8	26	
Muffler cover screw	2	6	10	
Exhaust pipe stud bolt	2	8	11	→3-14

### FRONT WHEEL

ITEM	Q'TY	DIA	TRQ	REMARKS
Front axle bolt	1	12	64	
Front brake disc bolt	5	8	42	Pre-coated (ALOC) bolt, replace with a new one.
Axle holder pinch bolt	1	8	23	

### FORK

ITEM	Q'TY	DIA	TRQ	REMARKS
Bottom bridge pinch bolt	4	8	23	
Top bridge pinch bolt	2	8	23	
Fork cap	2	42	28	
Fork rod nut	2	18	28	