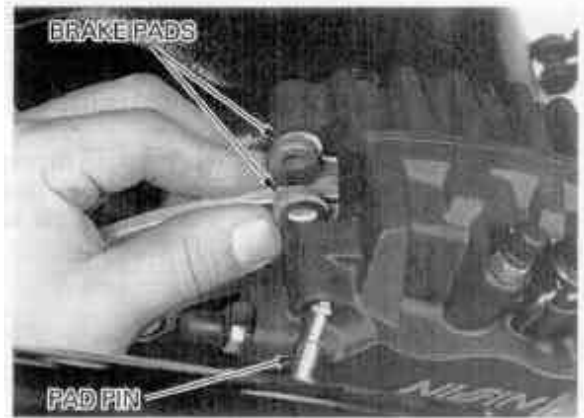


Clean the inside of the caliper especially around the caliper pistons.

Make sure the brake pad spring is in place.  
Install the new brake pads and pad pin.



Tighten the pad pin to the specified torque.

**TORQUE:** 18 N·m (1.8 kgf·m , 13 lbf·ft)



Install and tighten the pad pin plug.



## BRAKE DISC INSPECTION

Visually inspect the brake disc for damage or cracks.

Measure the brake disc thickness with a micrometer.

### SERVICE LIMITS:

**FRONT:** 4.0 mm (0.16 in)

**REAR:** 4.0 mm (0.16 in)

Replace the brake disc if the smallest measurement is less than the service limit.

