

Remove the excess drive chain links from the new drive chain with the drive chain tool set.

NOTE

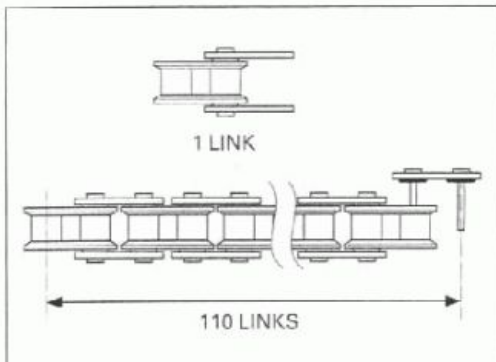
Include the master link when you count the drive chain links.

STANDARD LINKS: 110 links

REPLACEMENT CHAIN:

DID: DID50ZVS-120ZB

RK: RK50LFOZ1-120LJ-FZ



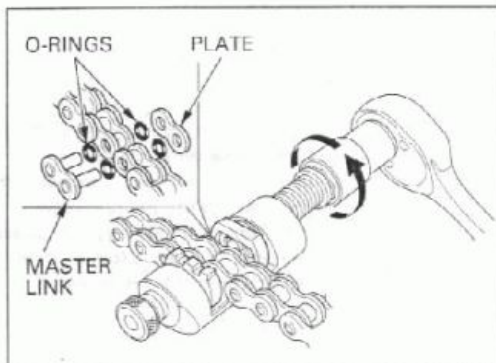
CAUTION:

Never reuse the old drive chain, master link, master link plate and O-rings.

Assemble the new master link, O-rings and plate.

CAUTION:

Insert the master link from the inside of the drive chain, and install the plate with the identification mark facing the outside.



Assemble and set the drive chain tool set.

TOOL:

Drive chain tool set 07MH MR10103 or
07MH-MR1010B
(U.S.A. only)

Make sure the master link pins are installed properly.

Measure the master link pin length projected from the plate.

STANDARD LENGTH:

DID: 1.15 – 1.55 mm (0.045 – 0.061 in)

RK: 1.20 – 1.40 mm (0.047 – 0.055 in)

Stake the master link pins.

Make sure the pins are staked properly by measuring the diameter of the staked area using a slide caliper.

DIAMETER OF THE STAKED AREA:

DID: 5.50 – 5.80 mm (0.217 – 0.228 in)

RK: 5.55 – 5.85 mm (0.219 – 0.230 in)

