/. ENGINE REMOVAL/INSTALLATION

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SERVICE INFORMATION

GENERAL

- . During engine removal and installation, support the motorcycle on its center stand.
- · Support the engine using a jack or other adjustable support to ease of engine hanger bolts removal,

CAUTION:

Do not use the oil filter as a jacking point.

- The following components can be serviced with the engine installed in the frame.
 - Alternator (Section 10)-
 - Clutch (Section 9)
 - Cylinder head/valves (Section 8)
 - Front balancer (Section 12)
 - Gearshift linkage (Section 9)
 - -Oil cooler (Section 4)
 - Oil pump (Section 4)
 - Shift forks/shift drum (Section 9)
 - -Water pump (Section 6)
- The following components require engine removal for service.
 - Crankshaft/transmission (Section 12)
 - Piston/cylinder (Section 11)
 - Rear balancer (Section 12)

SPECIFICATIONS

ITEM Engine dry weight		SPECIFICATIONS 83.0 kg (183.0 lbs)	
Engine oil capacity	At disassembly	4.6 l (4.9 US qt , 4.0 lmp qt)	

TORQUE VALUES

54 N·m (5.5 kgf·m , 40 lbf·ft)	
40 N·m (4.1 kgf·m , 30 lbf·ft)	
64 N-m (6.5 kgf-m, 47 lbf-ft)	
64 N·m (6.5 kgf·m , 47 lbf·ft)	
11 N·m (1.1 kgf·m , 8 lbf-ft)	
54 N·m (5.5 kgf·m , 40 lbf-ft)	
12 N·m (1.2 kgf·m , 9 lbf·ft)	Apply a locking agent to the threads. CT bolt.
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TOOLS

Lock nut wrench

07VMA-MAT0100 or 07VMA-MAT010A (U.S.A. only)

V.