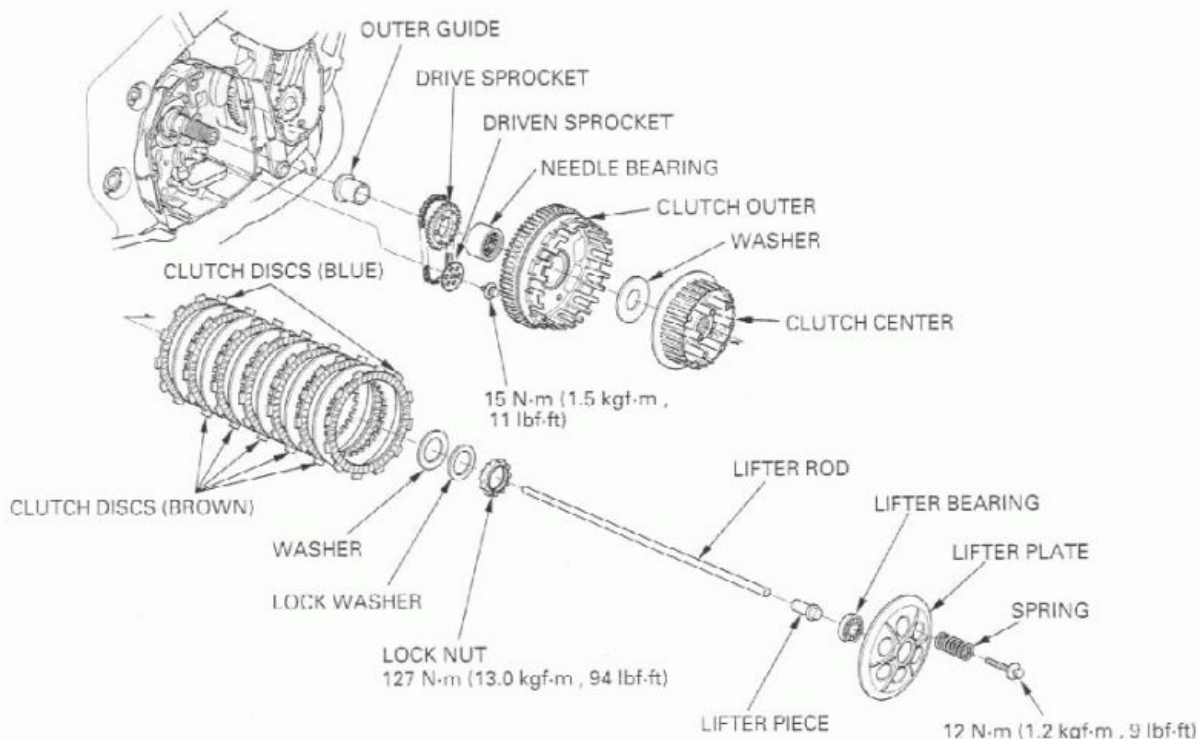


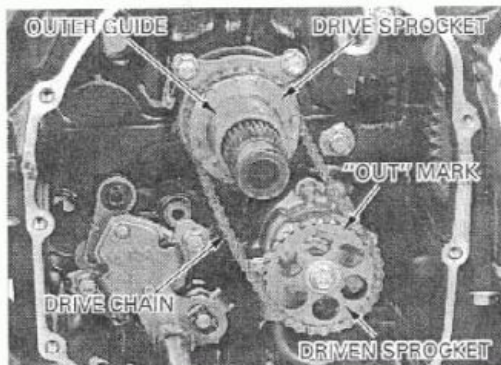
**INSTALLATION**



Install the clutch outer guide, oil pump drive/driven sprocket and drive chain as an assembly.

**NOTE:**

Install the oil pump driven sprocket with its "OUT" mark facing out.



Apply a locking agent to the threads of the oil pump driven sprocket bolt. Tighten the driven sprocket bolt to the specified torque.

**TORQUE:** 15 N·m (1.5 kgf·m , 11 lbf·ft)

