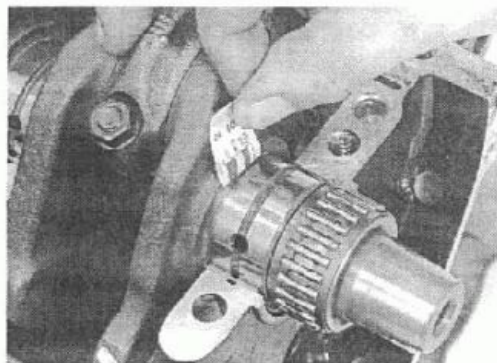


Remove the 9 mm bolts and lower crankcase.  
Measure the compressed plastigauge on each journal.

**SERVICE LIMIT:** 0.045 mm (0.0018 in)

If main bearing clearance is beyond tolerance,  
select a replacement bearing.

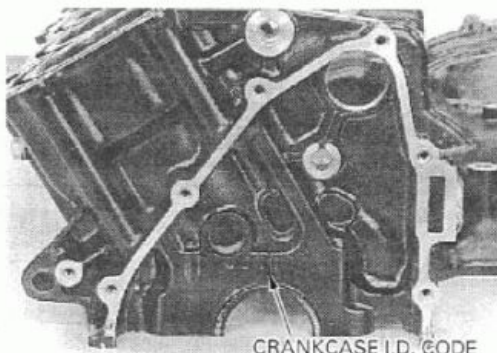


### MAIN JOURNAL BEARING SELECTION

Record the crankcase I.D. letters from the pad on  
the left side of the upper crankcase as shown.

**NOTE:**

The letters (A, B or C) on the upper crankcase are  
the codes for the main journal I.D.s from left to right.



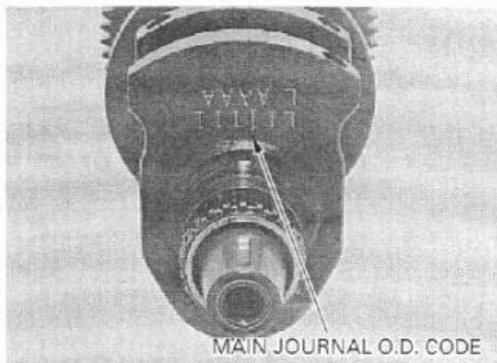
CRANKCASE I.D. CODE

Record the corresponding main journal O.D. code  
numbers from the crank weight.

**NOTE:**

The numbers (1, 2 or 3) on the crank weight are the  
codes for the main journal O.D.s from left to right.

Cross reference the case and journal codes to  
determine the replacement bearing color codes.



MAIN JOURNAL O.D. CODE

**BEARING THICKNESS:**

- A (Black): Thick
- B (Brown):
- C (Green):
- D (Yellow):
- E (Pink): Thin



**CAUTION:**

*After selecting new bearings, recheck the  
clearance with a plastigauge. Incorrect clearance  
can cause severe engine damage.*

**IDENTIFICATION COLOR**

