

## Requisite Service

• Side fairing removal/installation (page 2-3)

• Swing the radiator forward (page 3-5)

Procedure		Q'ty	Remarks
	<b>Removal Order</b>		Installation is in the reverse order of removal.
(1)	Cylinder head cover breather tube	1	
(2)	Cylinder head cover bolt	6	
(3)	Washer	6	Install the washers with the "UP" mark facing up.
(4)	Cylinder head cover	1	NOTE • Before installing, mark sure that the cylinder head cover packing is completely seated on the cylinder head cover.
(5)	Cylinder head cover packing	1	NOTE • Apply Three Bond 1521 or equivalent to the cylinder head cover and install the gasket onto the cover.
(6)	Cam chain cover	1	
(7)	Cam chain tensioner bolt	2	
(8)	Cam chain tensioner	1	Refer to page 8-6 for installation.
(9)	Gasket	1	NOTE • Install the gasket with the slit facing out.
(10)	Cam sprocket bolt	4	NOTE • Be careful not to fall the bolts into the crankcase. • After removing the bolts, clean the locking agent off the threads of the bolts and the bolt holes in the cam sprockets.
(11)	Cam sprocket	2	NOTE • After removing the cam chain from the sprockets, suspend the cam chain with a piece of wire.
(12)	Camshaft holder bolt	20	<b>CAUTION</b> • From the outside to the inside, loosen the bolts in a crisscross pattern in several steps or camshaft holder might be broken.
(13)	Camshaft holder	2	Refer to page 8-4 for installation.
(14)	Exhaust (EX) camshaft	1	
(15)	Intake (IN) camshaft	1	