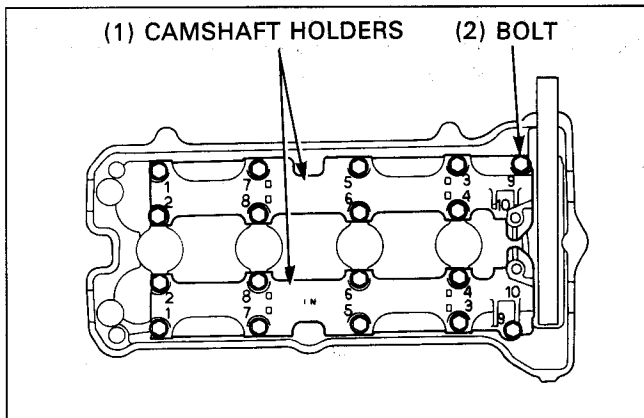


Install the camshaft holders onto the camshafts.

Install the longer bolts into the outer bolt holes and the shorter ones into the inner, and tighten the camshaft holder bolts in the numerical order casted on the camshaft holders.

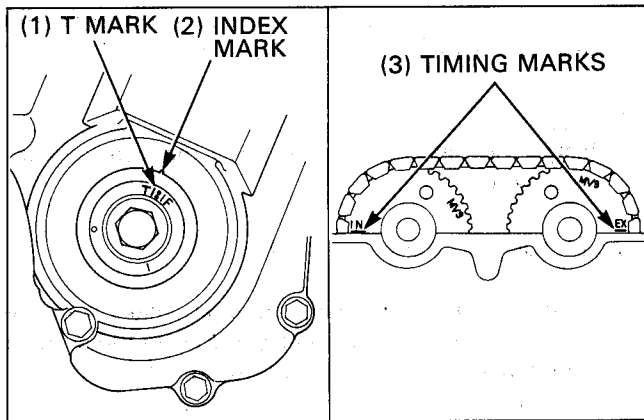
CAUTION

- Do not tighten the camshaft holder bolts at this time. Tightening the camshaft holder bolts on only one-side might cause a camshaft holder to break.



Make sure that the T mark (notch mark) aligns with the index mark on the pulse generator rotor cover.

Install the cam chain over the cam sprockets. Install the cam sprockets onto the cam shaft flange with the timing marks on the cam sprockets aligning with the cylinder head upper surface facing opposite each other.

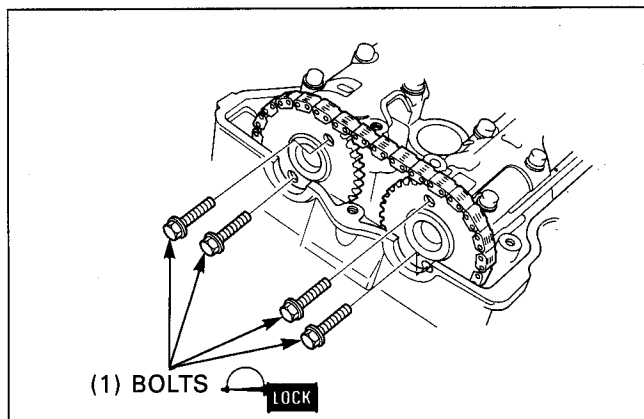


Before tightening the bolts, clean the locking agent off the threads of the bolts and the bolt holes in the cam sprockets.

Apply a locking agent to the threads of the cam sprocket bolts and tighten the two bolts loosely. Turn the crankshaft clockwise 1/2 turn (180°) and tighten the other two bolts to the specified torque.

Torque: 20N·m(2.0kg-m, 14ft-lb)

Turn the crankshaft clockwise 1/2 turn (180°) and tighten the other two bolts to the specified torque.



Install the cam chain cover and secure it with the bolts.

