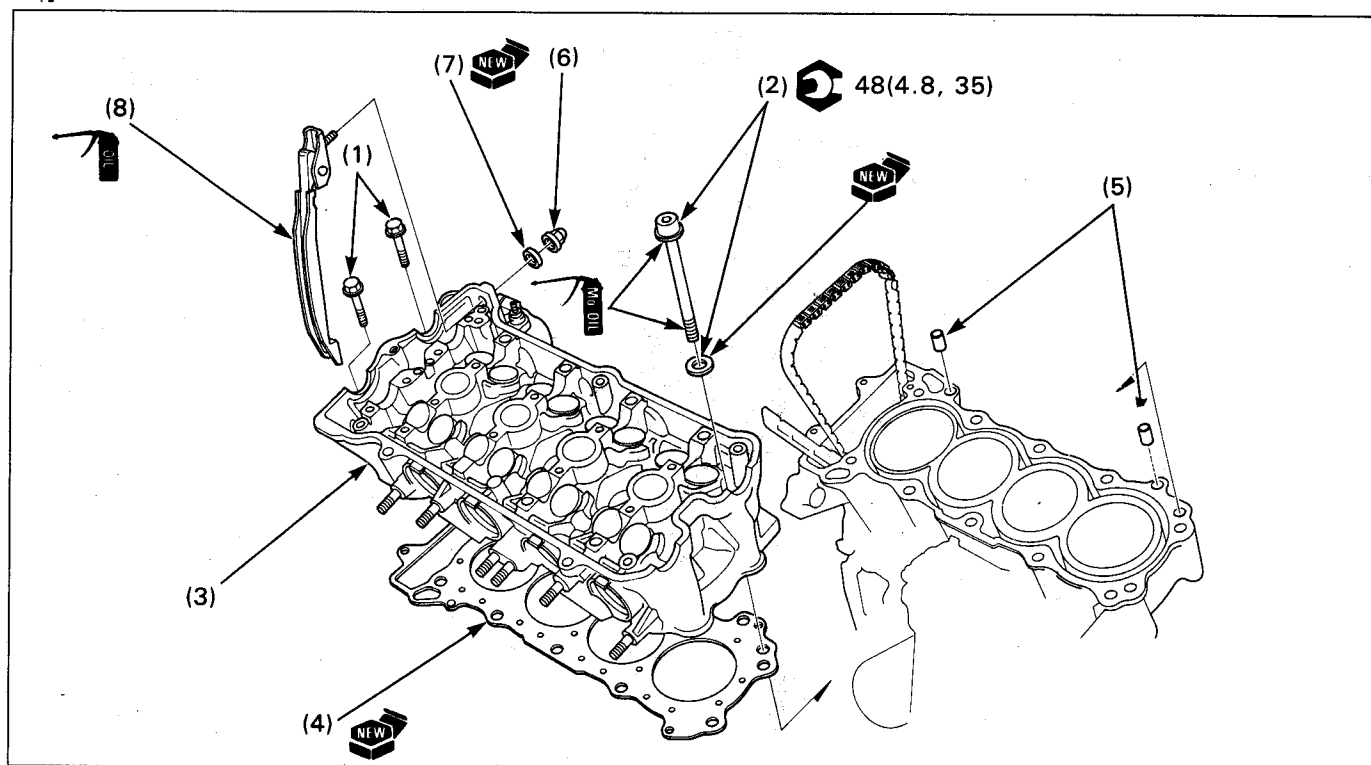


Cylinder Head Removal/Installation



Requisite Service

- Exhaust system removal/installation (page 2-10)
- Camshaft removal/installation (page 8-2)

Procedure	Q'ty	Remarks
Removal Order		Installation is in the reverse order of removal.
(1) Cylinder head bolt (6mm)	2	
(2) Cylinder head bolt (9mm)/Sealing washer	10/10	From the outside to the inside, loosen the bolts in a crisscross pattern in several steps.
(3) Cylinder head assembly	1	Suspend the cam chain with a piece of wire to prevent the chain from falling into the crankcase.
(4) Gasket	1	
(5) Dowel pin	2	
(6) Cap nut	1	
(7) Sealing washer	1	
(8) Cam chain tensioner slider	1	