

## NOTE

- Make sure the gearshift linkage can be operated properly after assembly.

**Requisite Service**

- Clutch removal (page 9-4)
- Clutch installation (page 9-12)

Procedure		Q'ty	Remarks
	<b>Removal Order</b>		Installation is in the reverse order of removal.
(1)	Gearshift pedal pinch bolt	1	
(2)	Gearshift pedal link	1	When installing, align the punch marks on the gearshift pedal link and the gearshift spindle.
(3)	Gearshift spindle assembly	1	When installing, align the gear shift spindle return spring pin between the return spring ends.
(4)	Thrust washer	1	
(5)	Snap ring	1	Install the snap ring with the chamfered side facing the return spring.
(6)	Return spring	1	
(7)	Stopper arm bolt	1	
(8)	Stopper arm	1	
(9)	Washer	1	
(10)	Stopper arm spring	1	
(11)	Shifter cam center bolt	1	When loosening, be careful not to break the bolt so that locking agent is applied to the bolt threads.
(12)	Shifter cam	1	When installing, align the hole in the cam with the dowel pin.
(13)	Down pin	1	