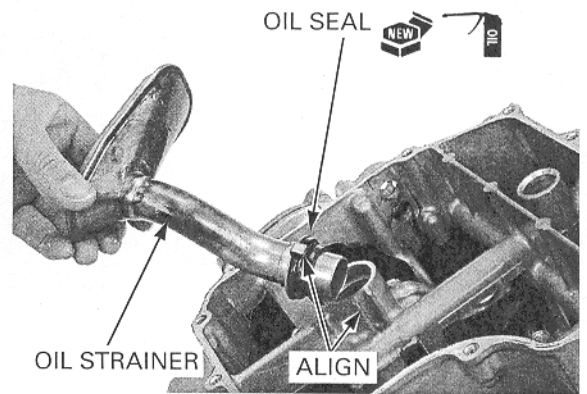
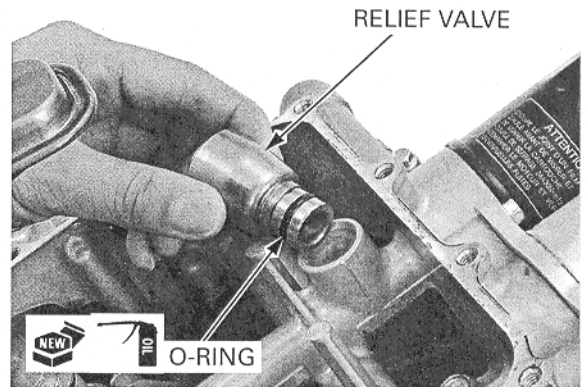


INSTALLATION

Apply oil to a new oil seal and install it onto the oil strainer.
Install the oil strainer into the crankcase while aligning the oil strainer boss with the groove of the crankcase.



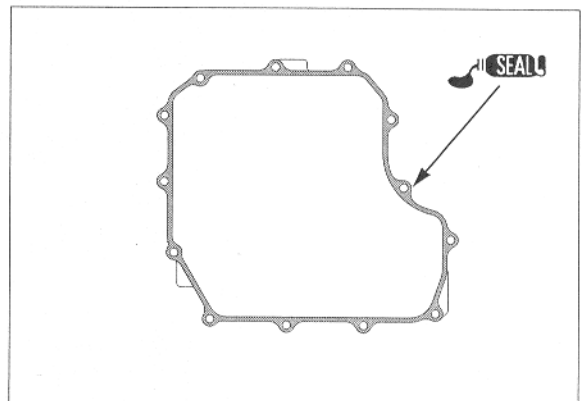
Apply oil to a new O-ring and install it onto the relief valve.
Install the relief valve into the crankcase.



Clean the oil pan mating surface thoroughly.

Do not apply more sealant than necessary.

Apply sealant (Three Bond 1207B or an equivalent) to the mating surface.



Install the oil pan onto the lower crankcase.
Install the oil pan flange bolts and stay.
Tighten the bolts in a crisscross pattern in two or three steps.

Install the exhaust pipe (page 3-26).
Fill the crankcase with the recommended oil (page 4-16).

After installation, check that there are no oil leaks.

