

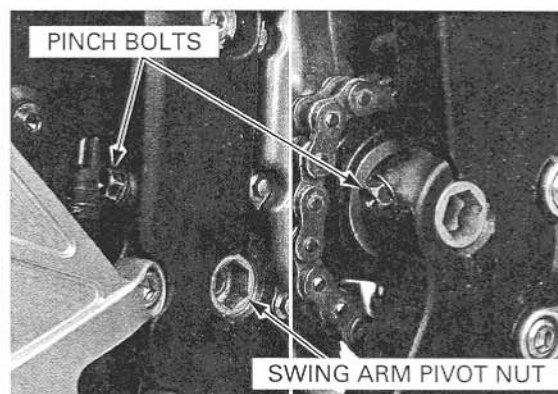
ENGINE REMOVAL/INSTALLATION

Install and tighten the swingarm pivot nut while holding the pivot shaft to the specified torque.

TORQUE: 93 N·m (9.5 kgf·m, 69 lbf·ft)

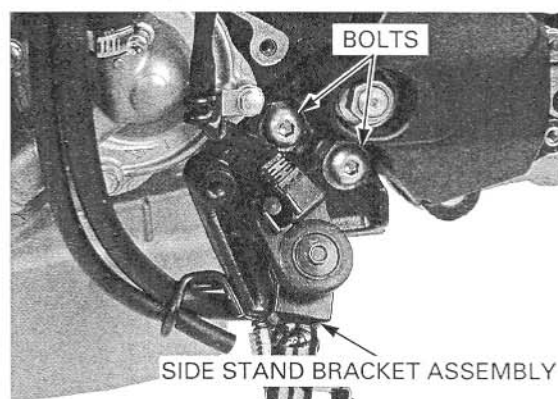
Tighten the pinch bolts to the specified torque.

TORQUE: 27 N·m (2.7 kgf·m, 20 lbf·ft)

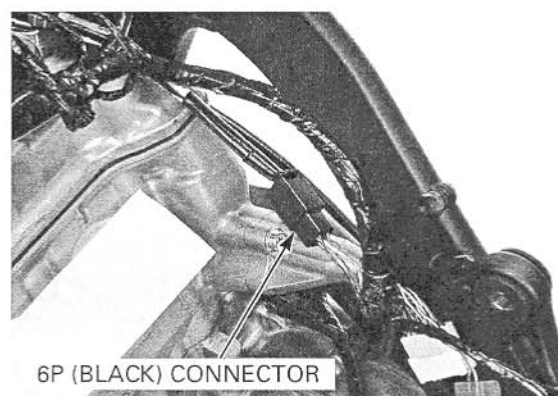


Install the side stand bracket assembly and tighten the socket bolts to the specified torque.

TORQUE: 39 N·m (4.0 kgf·m, 33 lbf·ft)



Connect the direct ignition coil 6P (Black) connector.



Connect the PAIR control solenoid valve 2P (Black) connector.

Install the heat guard rubber.

Connect the PAIR air hoses into the cylinder head and install the PAIR control solenoid valve.

Install the crankcase breather hose.

