

CRANKCASE/TRANSMISSION

Tighten the 10 mm bolt to the specified torque.

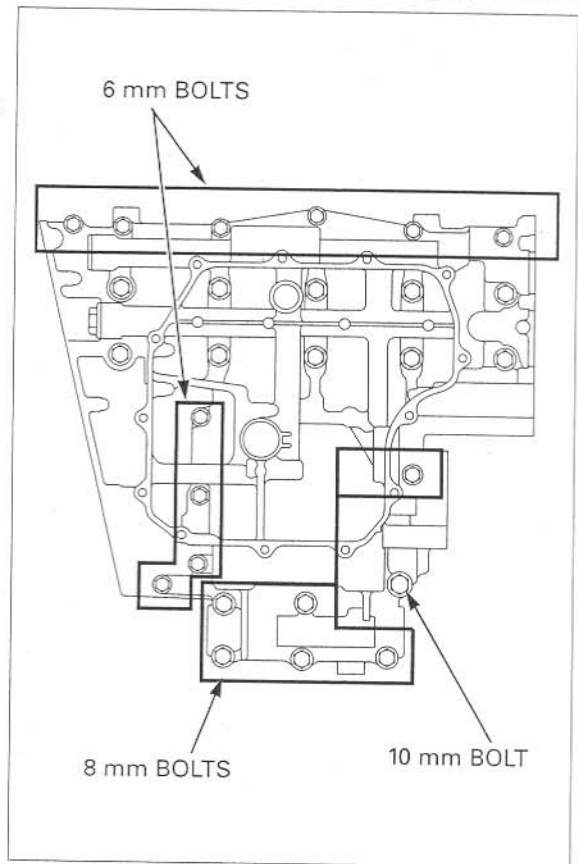
TORQUE: 39 N·m (4.0 kgf·m, 29 lbf·ft)

From the inside to outside, tighten the 6 mm bolts and 8 mm bolts to the specified torque.

TORQUE:

8 mm bolt: 25 N·m (2.5 kgf·m, 18 lbf·ft)

6 mm bolt: 12 N·m (1.2 kgf·m, 9 lbf·ft)



Place the engine with the lower side down.

The sealing washer locations are indicated on the upper crankcase using the '△' mark.

Install the upper crankcase three 6 mm bolts with a new sealing washer.

Tighten the 6 mm bolts securely.

