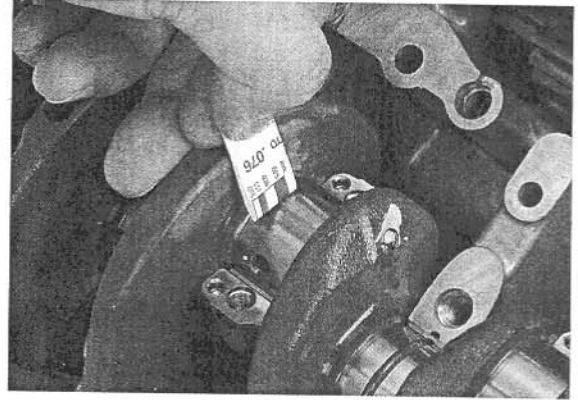


## CRANKSHAFT/PISTON/CYLINDER

Remove the bearing caps and measure the compressed plastigauge at its widest point on the crankpin to determine the oil clearance.

**SERVICE LIMIT: 0.06 mm (0.002 in)**

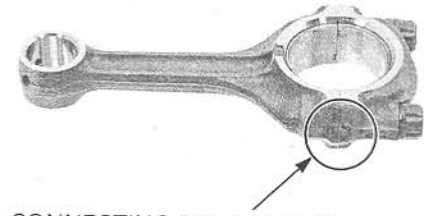
If the oil clearance exceeds the service limit, select the correct replacement bearings.



### BEARING SELECTION

Numbers (1 or 2) on the connecting rods are the codes for the connecting rod I.D.

Record the connecting rod I.D. code number (1 or 2) or measure the I.D. with the connecting rod bearing cap installed without bearing inserts.

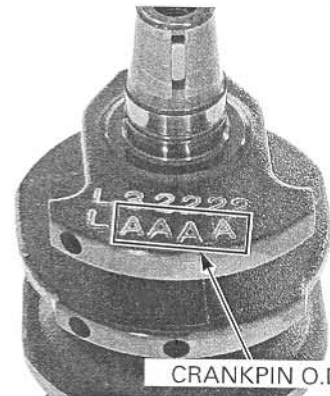


CONNECTING ROD I.D. CODE

Letters (A or B) on the crankweight are the codes for the crankpin O.D.s from left to right.

If you are replacing the crankshaft, record the corresponding crankpin O.D. code letter (A or B).

If you are reusing the crankshaft, measure the crankpin O.D. with the micrometer.



CRANKPIN O.D. CODE

Cross-reference the connecting rod and crankpin codes to determine the replacement bearing color.

#### CRANKPIN BEARING SELECTION TABLE:

			CONNECTING ROD I.D.CODE	
			1	2
CRANK PIN O.D.CODE	A	30.995 – 31.003 mm (1.2203 – 1.2206 in)	33.500 – 33.508 mm (1.3189 – 1.3192 in)	33.508 – 33.516 mm (1.3192 – 1.3195 in)
		Yellow	Green	
	B	30.984 – 30.995 mm (1.2198 – 1.2203 in)	Green	Brown