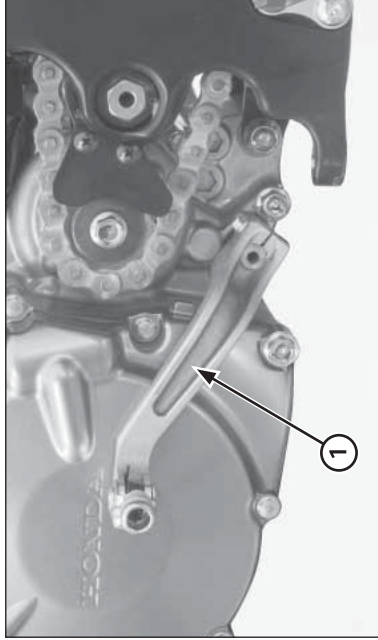


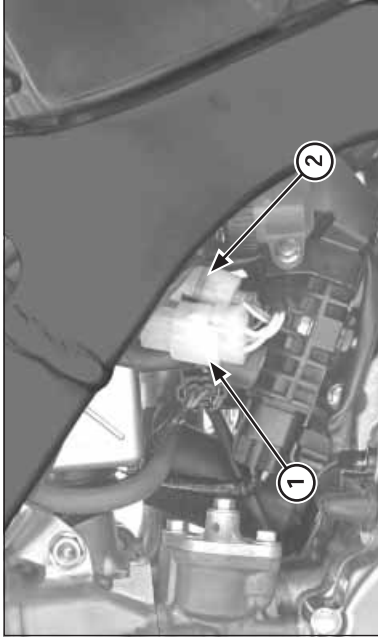
(1) WASHER  
 (2) RETURN SPRING PIN  
 (3) SHIFTER COLLAR  
 (4) GEARSHIFT SPINDLE



(1) GEARSHIFT PEDAL

Install the washer and gearshift spindle aligning the return spring ends with the shift fork shaft on the crankcase and guide plate hole with the shifter collar.

Install the gearshift pedal and check the operation.



(1) 3P (NATURAL) CONNECTOR  
 (2) 2P (NATURAL) CONNECTOR

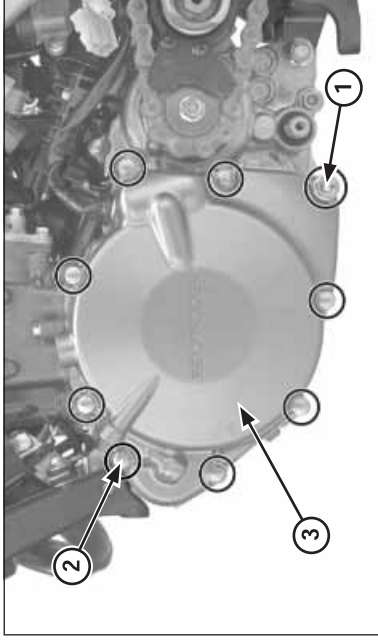
### Left Crankcase Cover

#### Removal

Remove the skid plate and drain engine oil.

Disconnect the alternator 3P (Natural) connector and ignition pulse generator 2P (Natural) connectors.

Remove the gearshift pedal.



(1) DRAIN BOLT/SEALING WASHER  
 (2) BOLTS  
 (3) LEFT CRANKCASE COVER

Remove the engine oil drain bolt and sealing washer, drain the engine oil.

Remove the bolts and left crankcase cover.

#### NOTICE

*The left crankcase cover (stator) is magnetically attached to the flywheel, be careful during removal.*

Remove the left crankcase cover, gasket and dowel pins.