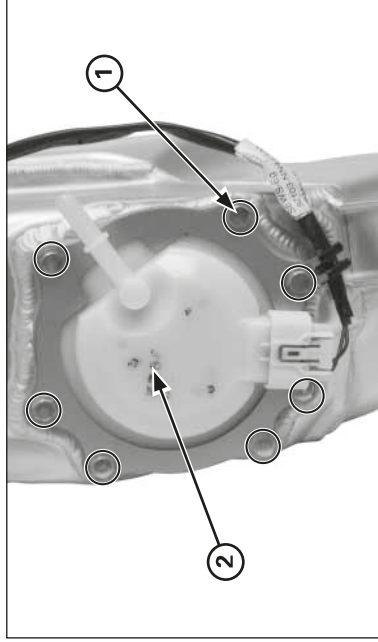


(1) QUICK CONNECTOR  
(2) FUEL FEED HOSE  
(3) 5P CONNECTOR

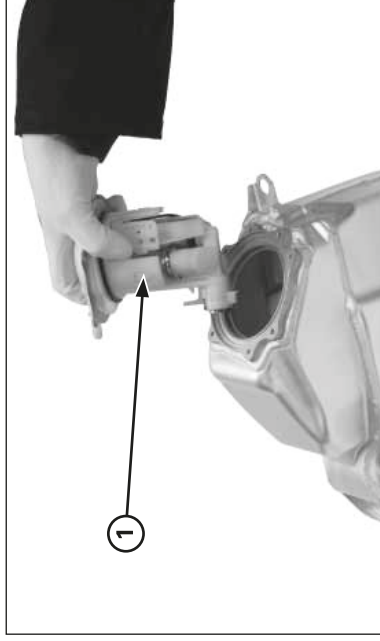


(1) BOLTS  
(2) FUEL PUMP

Remove the 5P connector and fuel feed hose.

Remove the fuel pump base mounting bolts.

Remove the fuel pump assembly being careful not to damage the pump.



(1) FUEL PUMP

**Installation**

**NOTICE**

*Always replace the packing with a new one when the fuel pump is removed.*

Clean any oil off from the mating surface of the fuel pump base and fuel tank.

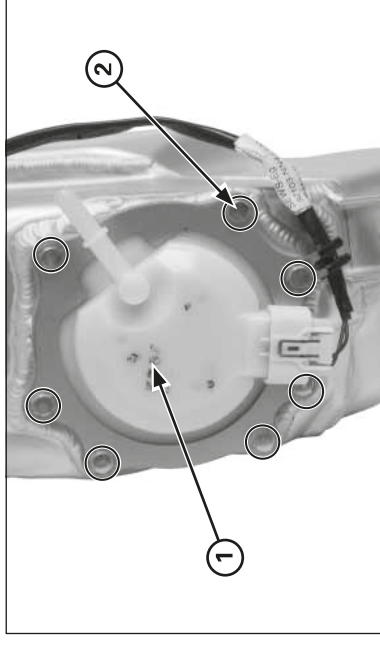
Install a new packing onto the fuel pump base.

Install the fuel pump assembly into the fuel tank (as pictures shows).

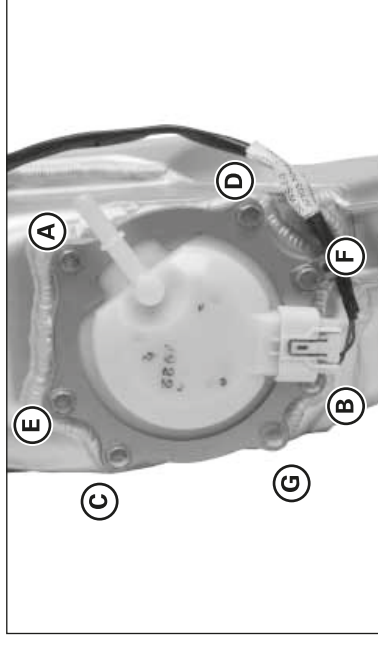
Be careful not to damage the fuel pump wire.

Make sure the packing is seated against the fuel tank.

Also check that the packing is not placed on the fuel tank boss.



(1) FUEL PUMP  
(2) BOLTS



Install the fuel pump mounting bolts.

Tighten the fuel tank mounting bolts in the alphabetical order shown in the illustration.

**Torque: 7 - 9 N•m (0.7 - 0.9 kgf•m, 5.1 - 6.6 lbf•ft)**