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## 4. Lubrication System

<b>Service Information</b>	<b>4-1</b>	<b>Oil Pump Removal/Installation</b>	<b>4-3</b>
<b>Troubleshooting</b>	<b>4-1</b>	<b>Oil Tank Removal/Installation</b>	<b>4-4</b>
<b>Lubrication System Diagram</b>	<b>4-2</b>		

### Service Information

#### CAUTION

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| <ul style="list-style-type: none"><li>• Air in oil system will block or restrict oil flow and may result in severe engine damage.</li><li>• Bleed air from the oil lines whenever the oil lines or pump have been removed or there is air in the oil lines</li><li>• Bleed air from the oil inlet line first, then bleed air from the oil outlet line.</li></ul> |
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- The oil pump servicing can be performed with the engine installed.
- When removing and installing the oil pump, be careful not to let any foreign material enter the engine.
- Do not attempt to disassemble the oil pump.
- Fill the oil outlet line with oil whenever the oil outlet line is disconnected.
- Refer to section 2 of the Common Service Manual for oil strainer screen cleaning.
- When disconnecting the oil inlet tube, clamp or plug the tube to prevent oil from flowing out.

### Troubleshooting

#### Excessive smoke and/or carbon on spark plug

- Faulty oil pump (too much oil flow)
- Low quality engine oil

#### Overheating or seized piston

- No oil in tank or clogged oil line
- Air in oil lines or oil pump
- Faulty oil pump (too little oil flow)
- Clogged oil strainer
- Clogged oil tank cap breather hole