
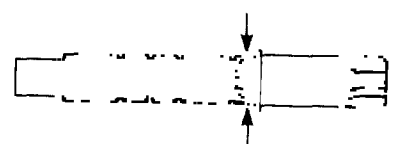


Transmission	Item	Standard	Service limit
Transmission gear I.D.	M5	28.000–28.021 (1.1024–1.1032)	28.04 (1.104)
	M6	28.000–28.021 (1.1024–1.1032)	28.04 (1.104)
	C2	31.000–31.016 (1.2205–1.2211)	31.04 (1.222)
	C3	31.000–31.016 (1.2205–1.2211)	31.04 (1.222)
	C4	31.000–31.016 (1.2205–1.2211)	31.04 (1.222)
Transmission gear bushing O.D.	M5	27.959–27.980 (1.1007–1.1016)	27.94 (1.010)
	M6	27.959–27.980 (1.1007–1.1016)	27.94 (1.010)
	C2	30.970–30.995 (1.2193–1.2203)	30.95 (1.219)
	C3	30.950–30.975 (1.2185–1.2195)	30.93 (1.218)
	C4	30.950–30.975 (1.2185–1.2195)	30.93 (1.218)
Transmission gear bushing I.D.	M5	24.985–25.006 (0.9834–0.9845)	27.94 (1.010)
	C2	28.000–28.021 (1.1024–1.1032)	28.04 (1.104)
	C3	27.995–28.016 (1.1022–1.1029)	28.04 (1.104)
	C4		
Gear-to-bushing clearance	at M5 gear	0.020–0.062 (0.0008–0.0024)	—
	at M6 gear	0.020–0.062 (0.0008–0.0024)	—
	at C2 gear	0.005–0.046 (0.0002–0.0018)	—
	at C3 gear	0.025–0.066 (0.0001–0.0026)	—
	at C4 gear	0.025–0.066 (0.0001–0.0026)	—
Mainshaft O.D. at M5 gear bushing	24.959–24.980 (0.9826–0.9835)	24.95 (0.982)	
			
Countershaft O.D. at C2 gear bushing	27.967–27.980 (1.1011–1.1016)	27.96 (1.101)	
			
Gear-to-shaft clearance	—	—	
Gear bushing-to-shaft clearance	at M5 gear	0.005–0.047 (0.0002–0.0019)	—
	at C2 gear	0.020–0.054 (0.0008–0.0021)	—
	at C3 gear	0.015–0.049 (0.0006–0.0019)	—
	at C4 gear	0.015–0.049 (0.0006–0.0019)	—
Shift fork claw thickness	L	6.43–6.50 (0.253–0.256)	6.40 (0.252)
	C	6.43–6.50 (0.253–0.256)	6.40 (0.252)
	R	6.43–6.50 (0.253–0.256)	6.40 (0.252)
Shift fork I.D.	L	14.016–14.034 (0.5518–0.5525)	14.043 (0.5529)
	C	14.016–14.034 (0.5518–0.5525)	14.043 (0.5529)
	R	14.016–14.034 (0.5518–0.5525)	14.043 (0.5529)
Shift fork shaft O.D.	13.973–13.984 (0.5501–0.5506)	13.965 (0.5498)	