

NOTE

- No. 1 carburetor is the base carburetor.
- Before tightening the connecting nuts, be sure there is no clearance at the joint of the carburetors.
- Tighten the connecting nuts alternately and gradually. Position the connecting bolt so that it projects an equal amount on the left and right ends, then tighten one nut while holding another.

Requisite Service

- Carburetor installation (page 6-4)
- Carburetor synchronization (page 3-11)

Procedure		Q'ty	Remarks	
Assemble No. 2 carb. with No. 1 carb.				
(1)	Throttle link	1	Refer to the drawing for the combination of the washer.	
(2)	No. 2 carburetor	1		
(3)	Carburetor connecting bolt	3		
Assemble No. 3 carb. with No. 1/2 carb.				
(4)	Starting enrichment link assembly	1		
(5)	Fuel tube/joint pipe/O-ring	2/3/6		
(6)	Center collar	1		
(7)	Rear collared dowel pin	1		
(8)	Front collared dowel pin	1		
(9)	Air vent joint pipe/tube/O-ring	2/2/4		
(10)	Sub-air joint pipe/tube/O-ring	2/2/4		
(11)	No. 3 carburetor	1		
(12)	Thrust spring	1		
Assemble No. 4 carb. with No. 1/2/3 carb.				
(13)	Choke cable holder	1		<p>CAUTION</p> <ul style="list-style-type: none"> • Tighten each nut gradually and alternately using the procedure in the NOTE above. Do not over-tighten the nuts. <p>NOTE</p> <ul style="list-style-type: none"> • After '94 : Shorter stacks toward front. NEW
(14)	No. 4 carburetor	1		
(15)	Thrust spring	1		
(16)	Carburetor connecting nut	6		
(17)	Return spring	2		
(18)	Plastic collar	4		
(19)	Starting enrichment arm	2		
(20)	Plastic washer	4		
(21)	Starting enrichment arm screw	4		
(22)	Choke cable	1		
(23)	O-ring	4		
(24)	Air chamber	1		
(25)	Air funnel	4		
(26)	Lock plate	4		
(27)	Air chamber screw	16		