

**NOTE**

- This service procedure is specific to the rear cylinder head, but the front cylinder head service is the same.
- Keep the front and rear parts separate so as not to confuse them.
- Each camshaft has an identification mark. Note these marks during installation to ensure that the camshafts are properly located:  

FRONT INTAKE: "FR", "IN"	REAR INTAKE: "RR", "IN"
FRONT EXHAUST: "FR", "EX"	REAR EXHAUST: "RR", "EX"
- Be careful not to let any parts fall in the engine opening.

**Requisite Service**

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| <ul style="list-style-type: none"> <li>• Spark plug installation</li> <li>• Water pipe installation (page 5-7)</li> <li>• Thermostat housing installation (page 5-4)</li> </ul> | <ul style="list-style-type: none"> <li>• Carburetor installation (page 6-4)</li> <li>• Radiator installation (page 5-5)</li> </ul> |
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	Procedure	Q'ty	Remarks
(1)	Dowel pin	8	Refer to page 8-11 for installation.  NOTE: • Apply Three bond 1521 or equivalent to the head cover and install the gasket with the "IN" mark facing the intake side.
(2)	Camshaft IN/EX	2	
(3)	Camshaft holder	4	
(4)	Camshaft holder bolt (6×45.5)	8	
(5)	Camshaft holder bolt (6×39.5)	8	
(6)	Cylinder head cover packing	1	
(7)	Cylinder head cover	1	Install with the "UP" mark facing up. Tighten the bolts in the order shown. Tighten the ① bolt again after tightening the other bolts.
(8)	Washer	4	
(9)	Cylinder head cover bolt	4	