

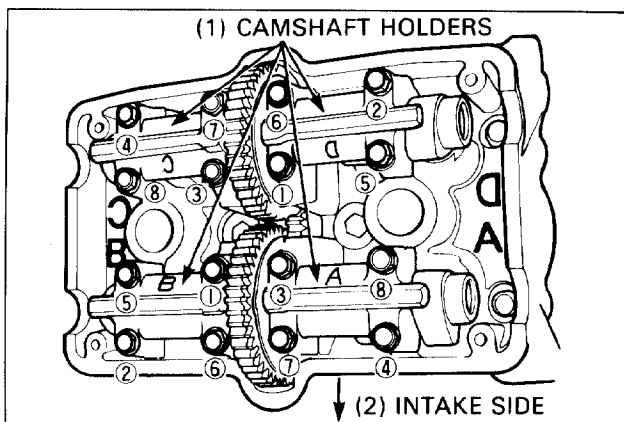
Cylinder Head/Valves

Install the camshaft holder dowel pins onto the rear cylinder head.

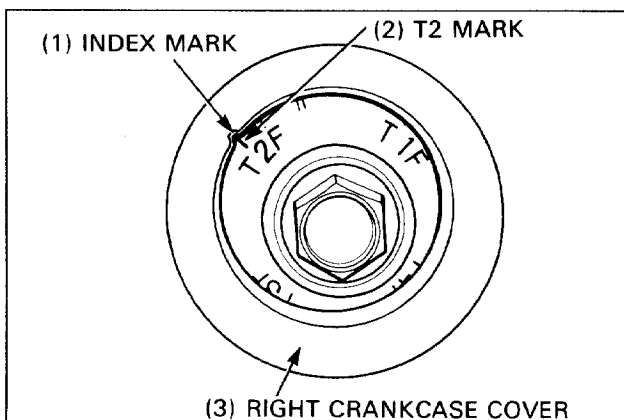
Install the holders in the correct positions, checking the identification marks on the holders and the cylinder head. Tighten the holder bolts in the sequence as shown.

Torque: 12 N · m (1.2kg-m, 7ft-lb)

Make sure the timing marks on the camshaft gears are level with the cylinder head upper edge and facing opposite each other.

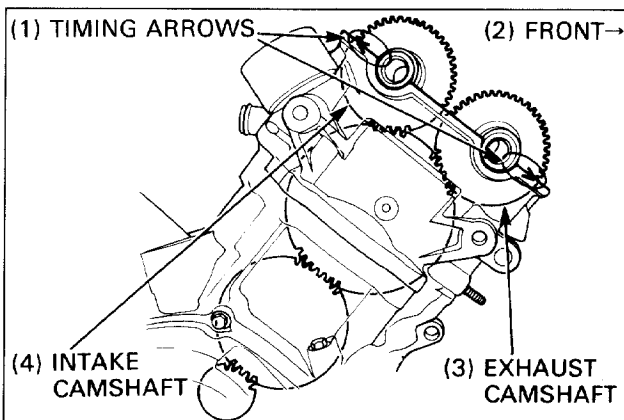


Align the T2 mark on the starter clutch with the index mark right crankcase cover by turning the crankshaft 1/4 turn (45°) clockwise.



Apply molybdenum oil solution to the cam lobes.

Install the camshafts onto the front cylinder head so that the timing arrows on the camshaft gears face opposite each other as shown.



Install the camshaft holder dowel pins onto the front cylinder head.

Install the holders in the correct positions, checking the identification marks on the holders and the cylinder head. Tighten the holder bolts in the sequence as shown.

Torque: 12N · m (1.2kg-m, 9ft-lb)

Make sure the timing arrows on the camshaft gears are level with cylinder head upper edge and facing opposite each other.

