

CAUTION

- At installation, apply molybdenum oil solution to the piston sliding surface.

Requisite Service

- Piston removal (page 11-4)

Procedure		Q'ty	Remarks
	Disassembly Order		
(1)	Piston pin clip	8	<ul style="list-style-type: none"> • Assembly is in the reverse order of disassembly. NOTE: <ul style="list-style-type: none"> • Install securely in the piston groove so the clip end does not align with the cut out in the piston.
(2)	Piston pin	4	At installation, apply molybdenum solution to the sliding surface.
(3)	Front piston	2	Distinguish the front connecting rod by the identification "ML7-F". Install the piston on the front connecting rod so that the "IN" mark on the piston head faces the connecting rod oil hole side. It is not necessary to remove the piston rings unless they need replacing.
(4)	Front connecting rod	2	
(5)	Rear piston	2	Distinguish the rear connecting rod by the identification "ML7-R". Install the piston on the rear connecting rod so that the "IN" mark on the piston head faces the side opposite the connecting rod oil hole. It is not necessary to remove the piston rings unless they need replacing.
(6)	Rear connecting rod	2	