

## GENERAL INFORMATION

Item	Q'ty	Tread Dia. (mm)	Torque N·m (kg·m, ft·lb)	Remarks
Rear axle nut	1	16	60-80 (6.0-8.0, 43-58)	
Axle pinch bolt	1	8	20-30 (2.0-3.0, 14-22)	
Brake arm	1	8	24-30 (2.4-3.0, 17-22)	
Socket absorber mount nuts	4	10	30-40 (3.0-4.0, 22-29)	
Swingarm left pivot bolt	1	35	100-130 (10.0-13.0, 72-94)	
Swingarm right pivot bolt	1	23	10-14 (1.0-1.4, 7-10)	
Swingarm pivot lock nut	1	35	100-130 (10.0-13.0, 72-94)	
Front brake caliper bracket	2	10	30-40 (3.0-4.0, 22-29)	
Front brake caliper bolts	2	8	20-25 (2.0-2.5, 14-18)	
Front brake caliper pivot bolts	2	10	25-30 (2.5-3.0, 18-22)	
Front brake disc	5	8	35-40 (3.5-4.0, 25-29)	
Brake hose bolts	5	10	25-35 (2.5-3.5, 18-25)	
Brake panel stop bolt	1	8	18-25 (1.8-2.5, 13-18)	
Engine hanger bolts	1	8	20-30 (2.0-3.0, 14-22)	
	2	10	45-60 (4.5-6.0, 23-43)	
	1	12	60-80 (6.0-8.0, 43-58)	
Final drive flange	5	10	50-60 (5.0-6.0, 36-43)	
Final gear case nuts	3	10	60-70 (6.0-7.0, 43-51)	UBS
Gear case cover bolts	2	10	35-45 (3.5-4.5, 25-33)	
	6	8	23-28 (2.3-2.8, 17-20)	
Exhaust pipe joint nuts	4	6	8-14 (0.8-1.4, 6-10)	
Exhaust pipe clamp bolts	4	8	18-28 (1.8-2.8, 13-20)	
Sub-frame bolts	Upper	10	70-80 (7.0-8.0, 51-58)	Socket bolt
	Lower	10	35-45 (3.5-4.5, 25-33)	
Pinion nut	1	16	100-120 (10-12, 72-87)	
Pinion bearing retainer	1	—	100-120 (10-12, 72-87)	
Clutch fluid reservoir cover	2	4	1-2 (0.1-0.2, 0.7-0.9)	
Clutch lever pivot nut	1	6	5-7 (0.5-0.7, 4-5)	

Torque specifications listed above are for important fasteners. Others should be tightened to standard torque values listed on belows.

### ● STANDARD TORQUE VALUES

Item	Torque Values N·m (kg·m, ft·lb)	Item	Torque Values N·m (kg·m, ft·lb)
5 mm bolt and nut	4-6 (0.4-0.6, 3-4)	5 mm screw	3-5 (0.3-0.5, 2-4)
6 mm bolt and nut	8-12 (0.8-1.2, 6-9)	6 mm screw	7-11 (0.7-1.1, 5-8)
8 mm bolt and nut	18-25 (1.8-2.5, 13-18)	6 mm flange bolt and nut	10-14 (1.0-1.4, 7-10)
10 mm bolt and nut	30-40 (3.0-4.0, 22-29)	8 mm flange bolt and nut	20-30 (2.0-3.0, 14-22)
12 mm bolt and nut	50-60 (5.0-6.0, 36-43)	10 mm flange bolt and nut	30-40 (3.0-4.0, 22-29)